



**IMPEX**  
WALL TO WALL

## PERSONALIZE YOUR WALL!

Wall designs are becoming essential, both in renovation and for new constructions, not counting commercial applications. They bring warmth, distinction and nobility while providing a personalized decor. At Impex Stone, you'll find the latest trends and classics for all your wallcovering needs. Whether for concrete products, wood sidings, bricks, glued stones, metal or leather tiles, you will find easy to install products that are that will embellish both the interior and exterior.

## OUR TEAM

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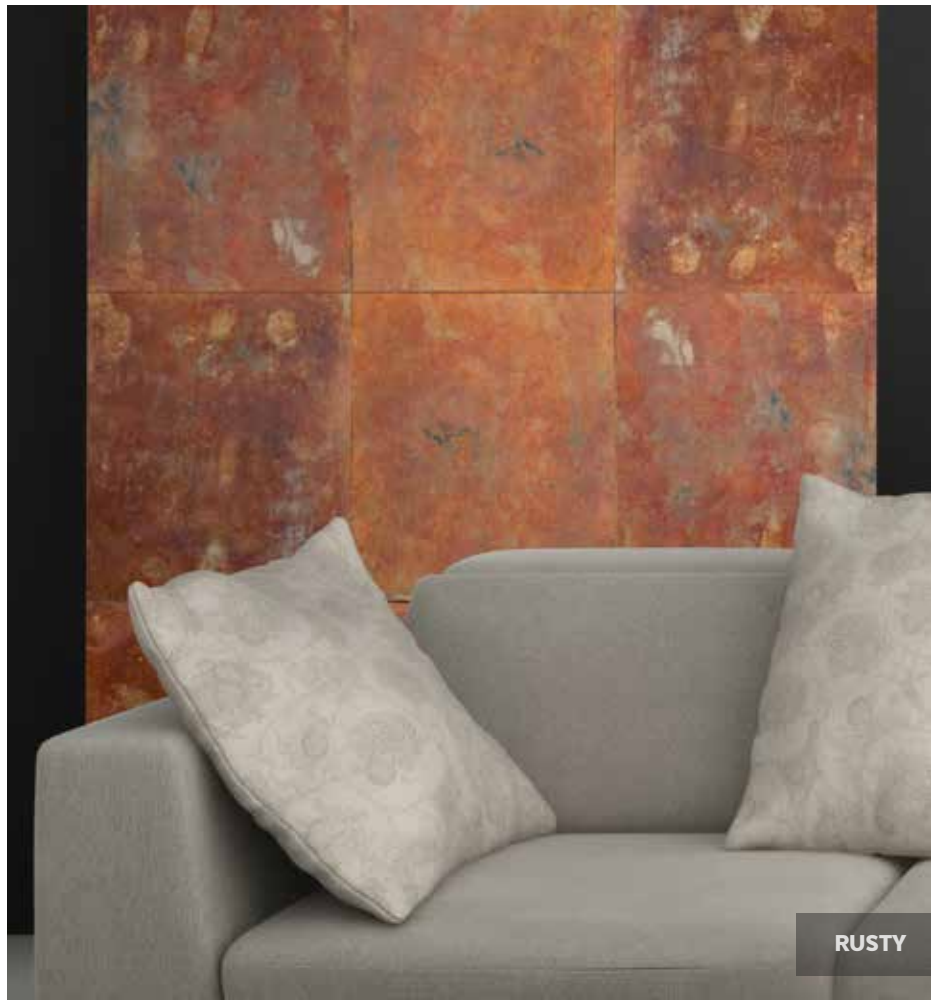
# METAL TILES



ORBIT



ORBIT



RUSTY



# DECORATIVE BRICKS

IMPEX STONE | [www.impexstones.com](http://www.impexstones.com)



PAINTABLE BRICK



KINGSTON & LISBON



# DECORATIVE BRICKS



AVALANCHE



AVALANCHE



AFRICA



# DECORATIVE BRICKS

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KINGSTON



OLD QUEBEC



# DECORATIVE BRICKS



OLD BANK



OLD MONTREAL



# DECORATIVE BRICKS

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NOCTURNE



AVALANCHE



# LEATHER TILES



CUSTOM-MADE LEATHER



CUSTOM-MADE LEATHER



CUSTOM-MADE LEATHER



# LAMSTONE

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METAL



PALACIO



METAL



# CONCRETE PRODUCTS

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CUSTOM-MADE CONCRETE



TRINITY

Concrete product

TIFFANY

Lamstone



# DECORATIVE STONES



CALIFORNIAN GLACIER



CALIFORNIAN RUSTIC ASH



# DECORATIVE STONES

IMPEX STONE | [www.impexstones.com](http://www.impexstones.com)



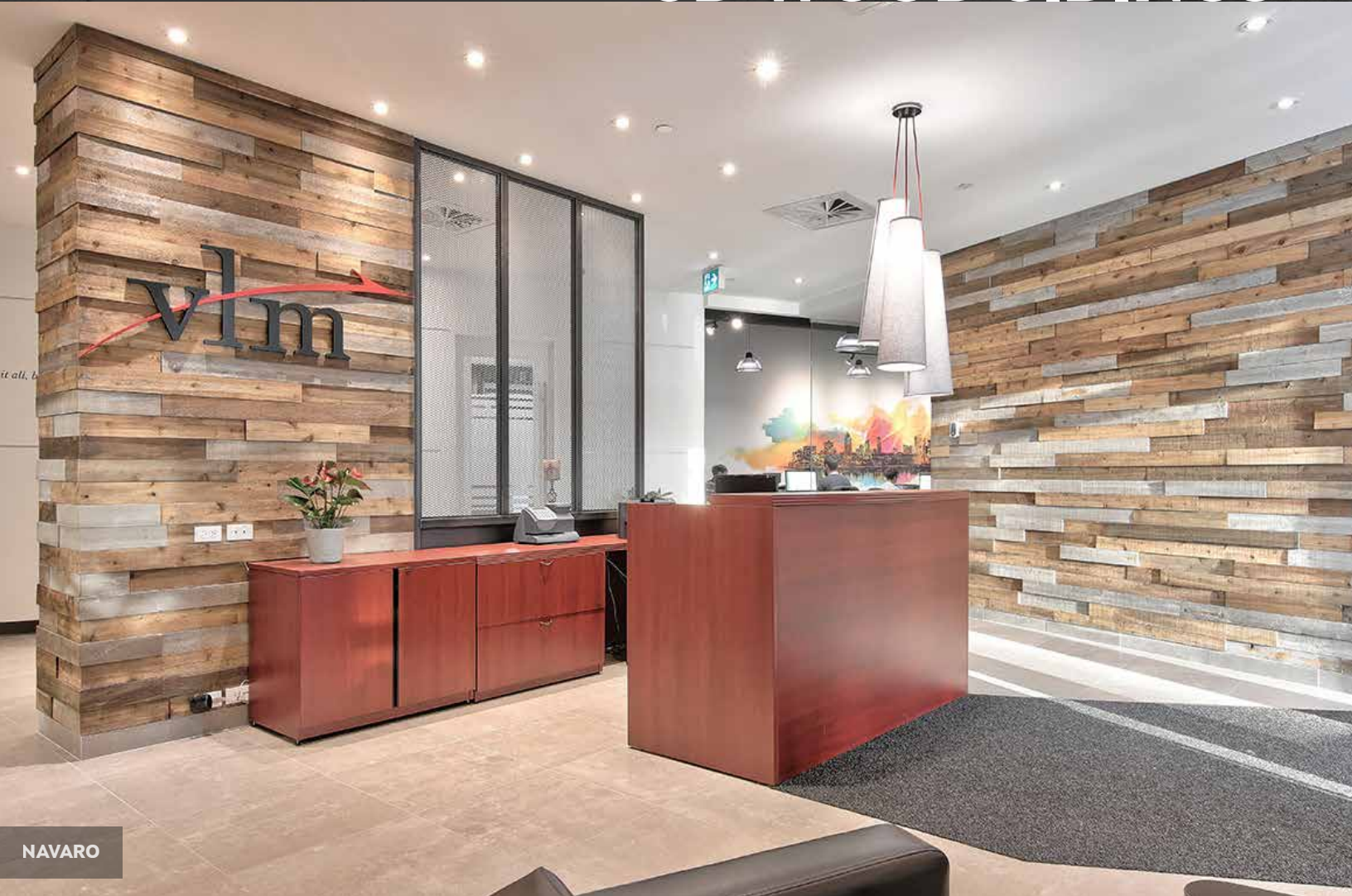
CALIFORNIAN RUSTIC



CALIFORNIAN GLACIER



# 3D WOOD SIDINGS



NAVARO



COPPER



SILVER



# NATURAL STONES

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KENORA



ECLIPSE







# NATURAL STONES

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RENAISSANCE



BLACK QUARTZITE



# NATURAL STONES



AVORIO



NIAGARA



# NATURAL STONES

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TORNADO



TORNADO



TORNADO



# NATURAL STONES



HALIFAX



SAVOY



# NATURAL STONES

IMPEX STONE | [www.impexstones.com](http://www.impexstones.com)



KENORA



ALPINE



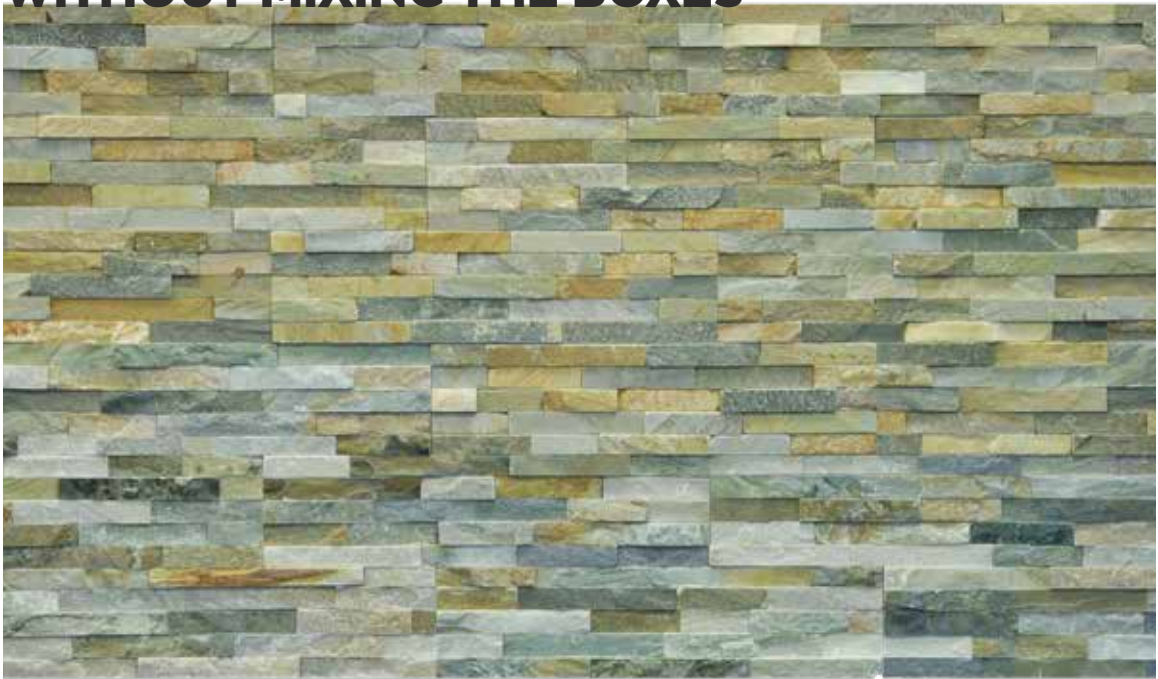
PLASMA MEDITERRANEAN



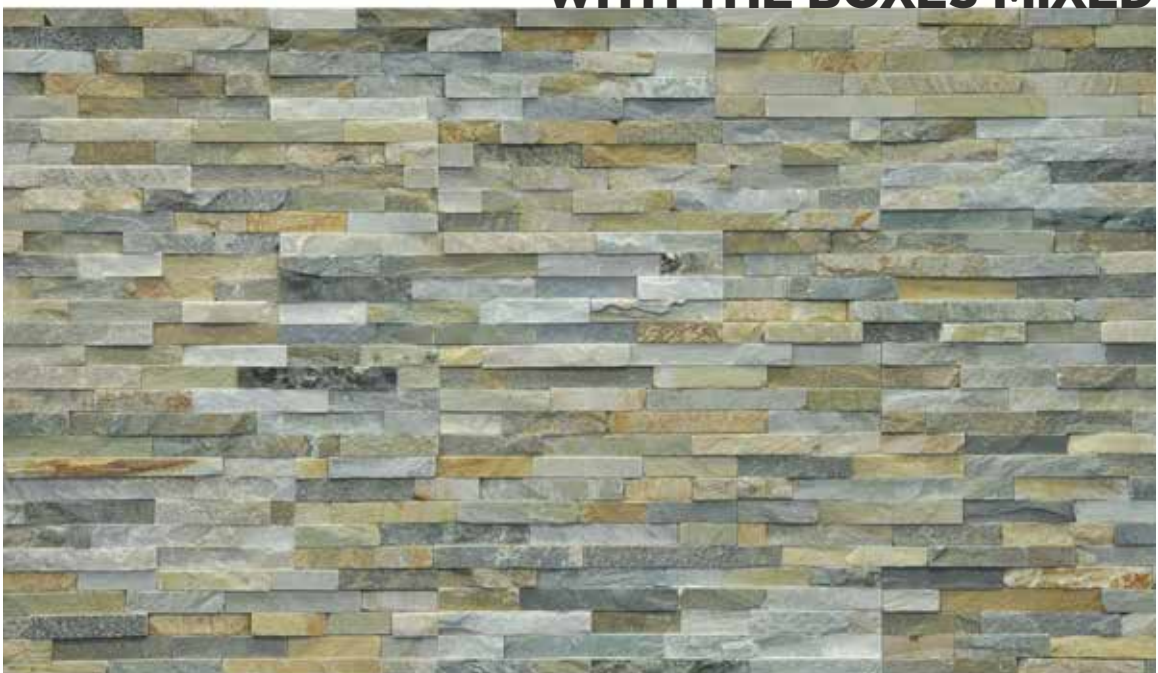
# NATURAL STONE COLOR VARIATION

Natural Stone is a beautiful and unique product of nature, which is characterized by distinctive variations in tone and color. These natural variations in color and grain are not flaws, but are a part of the natural beauty and uniqueness of stone. These inherent variations should be expected and serve to enhance the natural beauty and endless charm.

## WITHOUT MIXING THE BOXES



## WITH THE BOXES MIXED





# CORNERS EXAMPLES

IMPEX STONE | [www.impexstones.com](http://www.impexstones.com)

## DECORATIVE BRICKS COLLECTION



**AFRICA**



**OLD MONTREAL**

## DECORATIVE STONES COLLECTION



**RUSTIC ASH**  
CALIFORNIAN COLLECTION



**BEIGE**  
GRILLARDINE COLLECTION

## NATURAL STONES COLLECTION



**BALTIC**  
CONTEMPORARY COLLECTION  
MARBLE CORNER



**MACKENZIE**  
TRENDY COLLECTION  
45 DEGREE CUT



**RENAISSANCE**  
MASONRY NATURAL STONE  
COLLECTION



**KENORA**  
OUTDOOR COLLECTION



**BLACK QUARTZITE**  
TRENDY COLLECTION



**HALIFAX**  
OUTDOOR COLLECTION



# 2018 COLLECTION







BALTIC



PALERMO



ICE GREY



# NATURAL STONES

IMPEX STONE | www.impexstones.com

## CONTEMPORARY COLLECTION

Arabica



Baltic



Baltic 3D



Griffon



Ice Grey



Malaga



Palermo



## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE	NOTES	
Arabica	6 stones 5.8 sq.ft 0.54 m <sup>2</sup> /box	6 corners 2 pieces = 1 corner 3.0 lin.ft (5.8 sq.ft)/box	6"	24"	1/2" to 3/4"	6" x 6" and 6" x 18"	48 boxes/ skid ± 50 lbs/box	INT. LTC	Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.  <b>Warning:</b> The use of a sealer will emphasize the veinings of the stone.  Choose White LTC for marble stone.	
Baltic						No corner				No corner
Baltic 3D	8 stones 8 sq.ft 0.74 m <sup>2</sup> /box	No corner								
Griffon				1/2" to 1"						
Ice Grey	6 stones 5.8 sq.ft 0.54 m <sup>2</sup> /box	6 corners 2 pieces = 1 corner 3.0 lin.ft (5.8 sq.ft)/box	25 1/2"	1/2" to 3/4"	6" x 6" and 6" x 18"	INT. LTC	EXT. No			
Malaga	8 stones 4.52 sq.ft 0.42 m <sup>2</sup> /box	8 corners 2 pieces = 1 corner 4.0 lin.ft (4.52 sq.ft)/box	5 7/8"	15 3/4"	1/2" to 3/4"	6" x 6" and 6" x 10"	56 boxes/ skid ± 25 lbs/box	INT. LTC		
Palermo	9 stones 5.16 sq.ft 0.48 m <sup>2</sup> /box	9 corners 2 pieces = 1 corner 4.5 lin.ft (5.16 sq.ft)/box	6"		3/8" to 3/4"	6" x 5 3/4" and 6" x 11 3/4"	70 boxes/ skid ± 30 lbs/box			

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ALPINE



B-TREND



CINDERELLA



# NATURAL STONES

IMPEX STONE | [www.impexstones.com](http://www.impexstones.com)

## TRENDY COLLECTION



Alpine



Black Forest



B-Trend



Cinderella



Mont Blanc



Steel

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## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE	NOTES
Alpine	6 stones 5.8 sq.ft 0.54 m <sup>2</sup> /box	6 corners 2 pieces = 1 corner 3.0 lin.ft (5.8 sq.ft)/box	6"	24"	1/2" to 3/4"	6" x 6" and 6" x 18"	28 boxes/ skid ± 50 lbs/box	INT. LTC	EXT. No
Black Forest							48 boxes/ skid ± 55 lbs/box		
B-Trend	7 stones 4.76 sq.ft 0.44 m <sup>2</sup> /box	No corner	7 1/8"	13 3/4"	3/8" to 1"	No corner	60 boxes/ skid ± 40 lbs/box		Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.
Cinderella	7 stones 6.7 sq.ft 0.62 m <sup>2</sup> /box	7 corners 2 pieces = 1 corner 3.5 lin.ft (6.7 sq.ft)/box	6"	25 1/2"	1/2" to 3/4"	6" x 8" and 6" x 17 1/2"	48 boxes/ skid ± 60 lbs/box		
Mont Blanc	6 stones 5.8 sq.ft 0.54 m <sup>2</sup> /box	6 corners 2 pieces = 1 corner 3.0 lin.ft (5.8 sq.ft)/box	6"	24"		6" x 6" and 6" x 18"	28 boxes/ skid ± 50 lbs/box		
Steel									

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MACKENZIE



BLACK QUARTZITE



# NATURAL STONES

## TRENDY COLLECTION

Niagara



Perla



Black Quartzite



Santorini



Mackenzie



Venetian



COMING SOON

Chelsea



COMING SOON

## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE		NOTES
Niagara	7 stones 6.7 sq.ft 0.62 m <sup>2</sup> /box	No corner	6"	24"	1/2" to 3/4"	No corner	varied nbrs/ skid ± 50 lbs/box	INT. LTC	EXT. No	Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.  <b>Mackenzie:</b> If installed outdoor, use a sealer to delay oxidation of the stone.
Perla	6 stones 6 sq.ft 0.56 m <sup>2</sup> /box			25 5/8"			48 boxes/ skid ± 50 lbs/box			
Black Quartzite	7 stones 6.7 sq.ft 0.62 m <sup>2</sup> /box	7 corners 2 pieces = 1 corner 3.5 lin.ft (6.7 sq.ft)/box	24"	1/2" to 1 1/2"	6" x 6" and 6" x 18"	48 boxes/ skid	EXT. MB			
Santorini	8 stones 7.6 sq.ft 0.71 m <sup>2</sup> /box	8 corners 2 pieces = 1 corner 4 lin.ft (7.6 sq.ft)/box	3/8" to 3/4"	6" x 24" and 6" x 10"	± 55 lbs/box	INT. LTC	EXT. No			
Mackenzie Chelsea Venetian	6 stones 5.8 sq.ft 0.54 m <sup>2</sup> /box	No corner	5 7/8"	23 1/2"	1/2" to 3/4"	No corner	48 boxes/ skid ± 40 lbs/box	EXT. MB		

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# NATURAL STONES

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## COLLECTION CLASSIQUE



Diamond



Galliano



Mediterranean



Monaco



Snow



Tornado



Travertine



Volcano

## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE		NOTES		
								INT.	EXT.			
Diamond	6 stones 5.8 sq.ft 0.54 m <sup>2</sup> /box	6 corners 2 pieces = 1 corner 3.0 lin.ft (5.8 sq.ft)/box	6"	24"	1/2" to 3/4"	6" x 6" and 6" x 18"	48 boxes/ skid* ± 50 lbs/box *can vary	INT.	EXT.	Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.  <b>Tornado and Volcano:</b> If installed outdoor, use a sealer to delay oxidation of the stone.		
Galliano					LTC			No				
Mediterranean					INT.			EXT.				
Monaco	7 stones 6.7 sq.ft 0.62 m <sup>2</sup> /box	7 corners 2 pieces = 1 corner 3.5 lin.ft (6.7 sq.ft)/box			1/2" to 1"			No corner	30 boxes/ skid ± 50 lbs/box		LTC	MB
Snow					INT.						EXT.	
Tornado	6 stones 5.8 sq.ft 0.54 m <sup>2</sup> /box	6 corners 2 pieces = 1 corner 3.0 lin.ft (5.8 sq.ft)/box			1/2" to 3/4"			6" x 6" and 6" x 18"	48 boxes/ skid ± 50 lbs/box		INT.	EXT.
Travertine					LTC						No	
Volcano					INT.						EXT.	
		6 corners 2 pieces = 1 corner 3.0 lin.ft (5.8 sq.ft)/box										

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BOURBON



DELTA



# NATURAL STONES

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## TEXTURED COLLECTION



Bourbon



Caramalite



Charbonate



Cavern



Delta

NEW



Demand-4



Rock



Savanna

## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE	NOTES
Bourbon	5 stones 4.84 sq.ft 0.45 m <sup>2</sup> /box	5 corners 2 pieces = 1 corner 2.5 lin.ft (4.84 sq.ft)/box	6"	23 5/8"	3/4" to 2"	6" x 7" and 6" x 17 3/4"	48 boxes/ skid ± 50 lbs/box	INT. LTC	EXT. No  EXT. MB  Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.
Caramalite Charbonate	5 stones 3.42 sq.ft 0.31 m <sup>2</sup> /box	No corner	7"	16"	1/2" to 3/4"	No corner	60 boxes/ skid ± 40 lbs/box		
Cavern	5 stones 4.84 sq.ft 0.45 m <sup>2</sup> /box	5 corners 2 pieces = 1 corner 2.5 lin.ft (4.84 sq.ft)/box	6"	24"	1/2" to 1 1/2"	6" x 6" and 6" x 18"	48 boxes/ skid ± 58 lbs/box	EXT. No	<b>Demand-4 and Rock:</b> If installed outdoor, use a sealer to delay oxidation of the stone.
Delta	6 stones 5.8 sq.ft 0.54 m <sup>2</sup> /box	No corner			1/2" to 1 1/4"	No corner	48 boxes/ skid ± 50 lbs/box		
Demand-4 Rock Savanna	5 stones 4.84 sq.ft 0.45 m <sup>2</sup> /box	5 corners 2 pieces = 1 corner 2.5 lin.ft (4.84 sq.ft)/box			1/2" to 1 1/2"	6" x 6" and 6" x 18"	48 boxes/ skid ± 58 lbs/box		

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PLASMA SNOW



PLASMA MEDITERRANEAN



PLASMA TORNADO



# NATURAL STONES

## PLASMA COLLECTION

Plasma Mediterranean



Plasma Snow



Plasma Quartzite



Plasma Tornado



## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE		NOTES
								INT.	EXT.	
Plasma Mediterranean	7 stones 6.7 sq.ft 0.62 m <sup>2</sup> /box	7 corners 2 pieces = 1 corner 3.5 lin.ft (6.7 sq.ft)/box	6"	24"	1/2" to 3/4"	6" x 6" and 6" x 18"	48 boxes/skid ± 55 lbs/box	INT.	EXT.	Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.  <b>Plasma Tornado:</b> If installed outdoor, use a sealer to delay oxidation of the stone.
Plasma Snow								LTC	MB	
Plasma Quartzite								LTC	No	
Plasma Tornado								LTC	MB	

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GIBRALTAR



BIANCO



# NATURAL STONES

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## ECONOMICAL COLLECTION

Autumn



Avorio



Cypress



Bianco



Charcoal



Gibraltar



Spring



## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE		NOTES
Autumn	8 stones 5.42 sq.ft 0.50 m <sup>2</sup> /box	No corner	7"	16"	1/2" to 3/4"	No corner	70 boxes/skid ± 30 lbs/box	INT. LTC	EXT. MB	Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.  <b>Charcoal:</b> If installed outdoor, use a sealer to delay oxidation of the stone.
Avorio	9 stones 6.1 sq.ft 0.57 m <sup>2</sup> /box		7 1/8"	15 11/16"	3/8" to 1"		64 boxes/skid ± 45 lbs/box	INT. LTC	EXT. No	
Bianco	8 stones 5.42 sq.ft 0.50 m <sup>2</sup> /box		7"	15 3/4"	1/2" to 3/4"		64 boxes/skid ± 40 lbs/box			
Charcoal	7 stones 4.76 sq.ft 0.44 m <sup>2</sup> /box		7 1/4"	16"			64 boxes/skid ± 30 lbs/box	INT. LTC	EXT. MB	
Cypress	9 stones 6.1 sq.ft 0.57 m <sup>2</sup> /box		7 1/8"	15 3/4"	1/2" to 3/4"		60 boxes/skid ± 45 lbs/box	INT. LTC	EXT. No	
Gibraltar			7"				varied nbrs/skid ± 40 lbs/box	INT. LTC		
Spring	8 stones 5.42 sq.ft 0.50 m <sup>2</sup> /box		7"	16"			70 boxes/skid ± 30 lbs/box	INT. LTC	EXT. MB	

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SABLON



ECLIPSE



# NATURAL STONES

## ECONOMICAL COLLECTION



Canyon



Eclipse



Sablon

## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE		NOTES
Canyon	7 stones 7 sq.ft 0.65 m <sup>2</sup> /box	No corner	6"	24"	1/2" to 3/4"	No corner	48 boxes/ skid ± 50 lbs/ box	INT. LTC	EXT. MB	Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.  <b>Eclipse:</b> If installed outdoor, use a sealer to delay oxidation of the stone.
Eclipse							64 boxes/ skid ± 50 lbs/ box			
Sablon							48 boxes/ skid ± 50 lbs/ box			

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SAVOY



HALIFAX



TIGER SKIN



# NATURAL STONES

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## OUTDOOR COLLECTION

Cedar



Halifax



Kenora



Savoy



Tiger skin



Yellowknife



## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE		NOTES
Cedar	4 stones 5.16 sq.ft 0.48 m <sup>2</sup> /box	4 corners 2 pieces = 1 corner 2.6 lin.ft (5.16 sq.ft)/box	8"	24"	1" to 2"	8" x 11" and 8" x 11"	28 boxes/ skid ± 58 lbs/ box	INT. LTC	EXT. MB	Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.  Mortar quantity: 20 to 30 sq.ft.
Halifax	3 stones 4 sq.ft 0.37 m <sup>2</sup> /box	Sold individually 1.07 sq.ft 0.67 lin.ft				8" x 11 3/4" x 13 3/4"	N/A			
Kenora	4 stones 5.16 sq.ft 0.48 m <sup>2</sup> /box	4 corners 2 pieces = 1 corner  2.6 lin.ft (5.16 sq.ft)/box				8" x 11" and 8" x 11"	28 boxes/ skid ± 58 lbs/ box			
Savoy										
Tiger skin										
Yellowknife										

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RENAISSANCE



ROXBORO



# NATURAL STONES

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## MASONRY COLLECTION

Renaissance



Roxboro



## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE		NOTES
Renaissance	Numbers of stones per box: Random  160 sq.ft 15 m <sup>2</sup> /box	12.25 lin.ft.	2 to 8"	6 to 18"	1" to 2"	Random	± 11 lbs/sq.ft	INT. LTC	EXT. MB	Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.  One bag of mortar adhesive covers 25 to 35 sq.ft depending on the width of the joints.
Roxboro		No corner				No corner				

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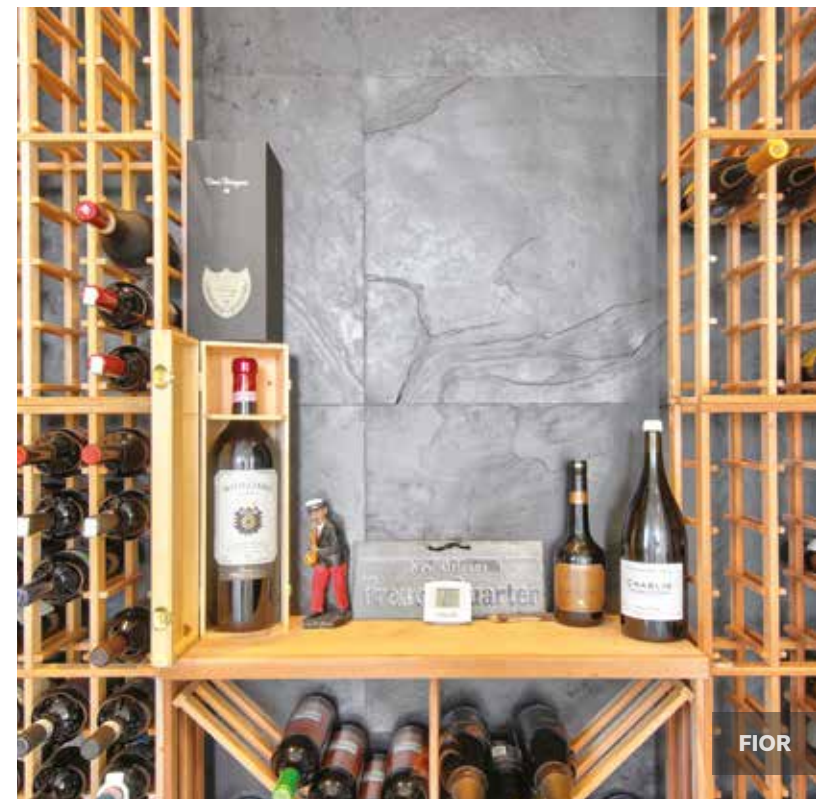




BOSTON



METAL



FIOR



# LAMINATED NATURAL STONES

IMPEX STONE | [www.impexstones.com](http://www.impexstones.com)

## LAMSTONE COLLECTION

It is possible to choose the sheets at the warehouse. Add 15% to the price.

Boston



Fior



Fonte



Glam



Jura



Metal



Palacio



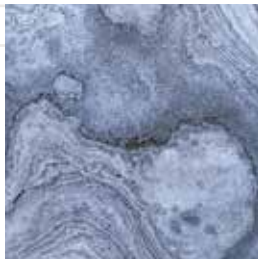
Tiffany



## TRANSLUCENT LAMSTONE

COMING SOON

Fior-2



COMING SOON

Harmony



## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE	NOTES	
Boston	10 sheets <b>No. 1:</b> ± 7.75 sq.ft./sheet <b>No. 2:</b> ± 21.53 sq.ft./sheet	No corner	<b>No. 1:</b> Approx. 24" (60 cm) <b>No. 2:</b> Approx. 40" (100 cm)	<b>No. 1:</b> Approx. 48" (120 cm) <b>No. 2:</b> Approx. 80" (200 cm)	2-4 mm	No corners	<b>No. 1:</b> 3 lbs <b>No. 2:</b> 6 lbs	INT. AC 0055	EXT. No	Follow manufacturer's instruction according to installation type. Guaranteed with Impex Stone adhesive products. <b>No.2 size:</b> Shipped on a special skid 8'x4'. \$25 Non refundable. <b>Important:</b> This product cannot be installed near an intense heat source, max 40,000 BTU. No wood fireplace. To install in a shower, refer to the waterproof membrane manufacturer.
Fior										
Fonte										
Glam										
Jura										
Metal										
Palacio										
Tiffany										
Fior-2	± 21.53 sq.ft./sheet		Approx. 40" (100 cm)	Approx. 80" (200 cm)			6 lbs			
Harmony										

Before installation, **always visit** the documentations section at [www.impexstones.com](http://www.impexstones.com) for up-to-date installation guides  
AC0055 = AC0055 adhesive.





CUSTOM-MADE LEATHER



CUSTOM-MADE LEATHER



CUSTOM-MADE LEATHER



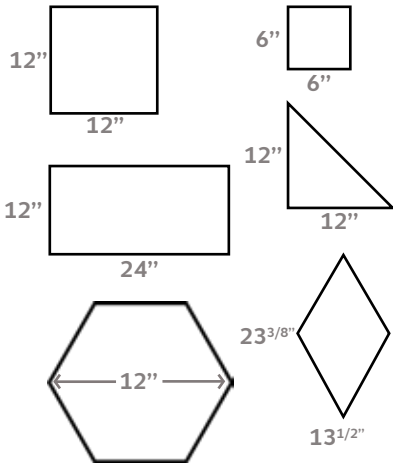
# LEATHER TILES

## CUSTOM-MADE LEATHER COLLECTION

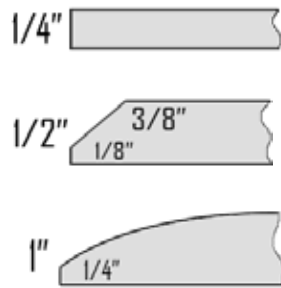
### GREAT VARIETY OF SHAPES AND COLORS.

With custom-made leather tiles, the only limit is your imagination!

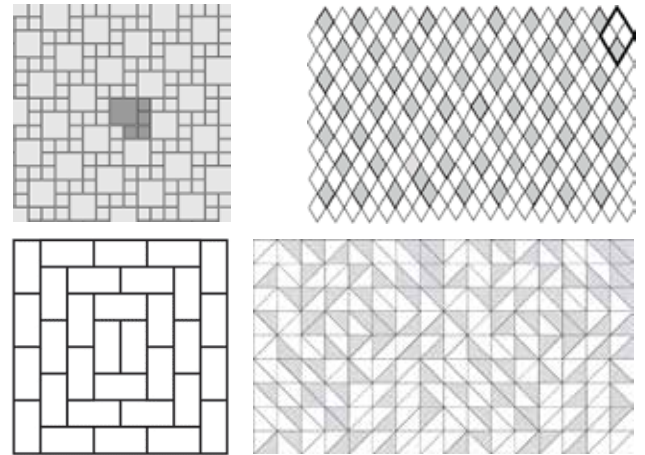
#### STANDARD FORMS



#### STANDARD FINISHES



#### PATTERN EXAMPLES



## IN STOCK LEATHER TILE COLLECTION



Europa  
(Genuine leather)



Australia  
(Synthetic leather)

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## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE	NOTES	
Europa Genuine leather	Sold by the tile	No corner	18"	18"	1"	No corner	N/A	INT. Sika Bond and finishing nails #18	EXT. No	Follow manufacturer's instruction according to installation type.
Australia Synthetic leather			18"	36"						Guaranteed with Impex Stone adhesive products.  <b>Installation:</b> Sika Bond with finishing nails #18.

Before installation, **always visit** the documentations section at [www.impexstones.com](http://www.impexstones.com) for up-to-date installation guides







# METAL TILES

## METAL COLLECTION

Custom metal tile available up to 4' x 8' for Orbit only

Orbit



Rusty



## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE		NOTES
Orbit	Sold by the tile	No corner	24"	24"	1/32"	No corner	± 1 lbs/sq.ft	INT. AC 0055	EXT. No	Follow manufacturer's instruction according to installation type.
Rusty			18"	18"						Guaranteed with Impex Stone adhesive products.
										Significant variation in rust tints.
										Do not install near the heat sources or humid environment.

Before installation, **always visit** the documentations section at [www.impexstones.com](http://www.impexstones.com) for up-to-date installation guides  
AC0055 = AC0055 adhesive







# DECORATIVE BRICKS

## DECORATIVE BRICK COLLECTION

Indoor installation only.

Africa



Albinos



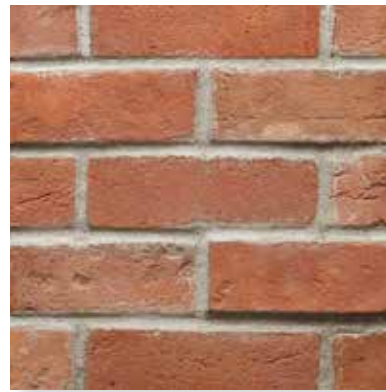
Avalanche



Devon



Kingston



## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE	NOTES
Africa	± 66 bricks 10.76 sq.ft 1 m <sup>2</sup> /box	«L» Shape 9.0 lin.ft (4.8 sq.ft)/box	2 1/2"	7 1/2"	1/2"	5 3/4"x2" and 2 1/3"x1/2"	44 boxes/ skid ± 35 lbs/box	INT. LTC	Follow manufacturer's instruction according to installation type..  Guaranteed with Impex Stone adhesive products.  <b>Suggested grout color:</b> Africa: cream; Albinos: white; Avalanche: white; Devon: grey; Kingston: grey.  <b>1-1-6 mortar coverage:</b> 45 to 50 sq.ft
Albinos	± 74 bricks 10.76 sq.ft 1 m <sup>2</sup> /box	No corner	2 1/4"	8"		No corner	45 boxes/ skid ± 30 lbs/box	INT. LTC	
Avalanche		«L» Shape 9.0 lin.ft (4.8 sq.ft)/box	2 1/2"	7 1/2"		5 3/4"x2" and 2 1/3"x1/2"	44 boxes/ skid ± 35 lbs/box	EXT. No	
Devon	± 66 bricks 10.76 sq.ft 1 m <sup>2</sup> /box	No corner	2 3/8"	7 3/8"	1/2" to 3/4"	No corner	44 boxes/ skid ± 40 lbs/box	INT. LTC	
Kingston		«L» Shape 9.0 lin.ft (4.8 sq.ft)/box	2 1/2"	7 1/2"	1/2"	6 1/2"x2" and 2 1/2"x1/2"	44 boxes/ skid ± 35 lbs/box	INT. LTC	

Before installation, **always visit** the documentations section at [www.impexstones.com](http://www.impexstones.com) for up-to-date installation guides.  
 INT = Interior installation | EXT = Outdoor installation | LTC = LTC Mortar adhesive, white or grey | MB = Mason Bond





ST-CHARLES



OLD QUEBEC



# DECORATIVE BRICKS

## DECORATIVE BRICK COLLECTION

Indoor installation only

Manchester



Nocturn



Clay brick



NEW

Old Bank

Clay brick

St-Charles



NEW

Old Montreal



Old Quebec



## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE	NOTES
Manchester	± 66 bricks 10.76 sq.ft 1 m <sup>2</sup> /box	No corner	2 3/8"	7 3/8"	1/2" to 3/4"	No corner	44 boxes/ skid ± 40 lbs/box	INT. <b>LTC</b> EXT. No	Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.  <b>Suggested grout color:</b> Grey.  <b>1-1-6 mortar coverage:</b> 45 to 50 sq.ft
Nocturn	± 74 bricks 10.76 sq.ft 1 m <sup>2</sup> /box		2 1/4"	8"	1/2"		45 boxes/ skid ± 30 lbs/box		
Old Bank	± 45 bricks 8 sq.ft 0.73 m <sup>2</sup> /box	«L» Shape 4.25 lin.ft (3.72 sq.ft)/box	2 1/4"	9 1/4"	3/4" to 1"	Size may vary 8 1/2" x 2" 3 1/2" x 1 1/2" and 2 1/4" x 1"	24 boxes/ skid ± 45 lbs/box		
St-Charles									
Old Montreal	± 66 bricks 10.76 sq.ft 1 m <sup>2</sup> /box	«L» Shape 9.0 lin.ft (4.8 sq.ft)/box	2 1/2"	7 1/2"	1/2"	5 3/4" x 2" and 2 1/3" x 1 1/2"	44 boxes/ skid ± 35 lbs/box		
Old Quebec			2 1/2"	8 3/4"		6 1/2" x 2" and 2 1/2" x 1 1/2"			

Before installation, **always visit** the documentations section at [www.impexstones.com](http://www.impexstones.com) for up-to-date installation guides.  
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RUSTIC



GLACIER



BEIGE



# DECORATIVE STONES

IMPEX STONE | [www.impexstones.com](http://www.impexstones.com)

## CALIFORNIAN COLLECTION

Rustic



Glacier



Rustic Ash



## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE		NOTES	
Rustic	3 stone sizes 8.14 sq.ft 0.75 m <sup>2</sup> /box	2 sizes of «L» shape corners 5.0 lin.ft (3.5 sq.ft)/box	4"	5 1/2"	1 1/4"	4" x 12" and 4" x 6 3/4"	40 boxes/ skid ± 55 lbs/ box	INT. LTC	EXT. No	Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.	
Glacier	3 stone sizes 8.44 sq.ft 0.76 m <sup>2</sup> /box			11 1/4"							1" to 2"
Night				19"							

Before installation, **always visit** the documentations section at [www.impexstones.com](http://www.impexstones.com) for up-to-date installation guides.

INT = Interior installation | EXT = Outdoor installation | LTC = LTC Mortar adhesive, [white](#) or [grey](#) | MB = Mason Bond

## GRILLARDINE COLLECTION

Beige



Glacier



Pulsar



NEW

Vancouver



NEW

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## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE		NOTES	
Beige	Variable quantity/box 6.46 sq.ft 0.60 m <sup>2</sup> /box	«L» shape 3.0 lin.ft (4.5 sq.ft)/box	<b>Variable sizes:</b> Several stone sizes available to create a more attractive design.					40 boxes/ skid ± 50 lbs/box	INT. LTC	EXT. No	Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.
Glacier											
Pulsar	Variable quantity/box 7.53 sq.ft 0.7 m <sup>2</sup> /box	No corner	2 to 6 1/2"	14 to 17"	1" to 2"	No corner	20 boxes/ skid ± 75 lbs/box	INT. LTC		Can be installed with or without joints.	
Vancouver	3 stone sizes 10.76 sq.ft 1 m <sup>2</sup> /box		3 7/8"	8" 11 7/8" 19 3/4"	1/2 to 1"		24 boxes/ skid ± 85 lbs/box				

Before installation, **always visit** the documentations section at [www.impexstones.com](http://www.impexstones.com) for up-to-date installation guides.

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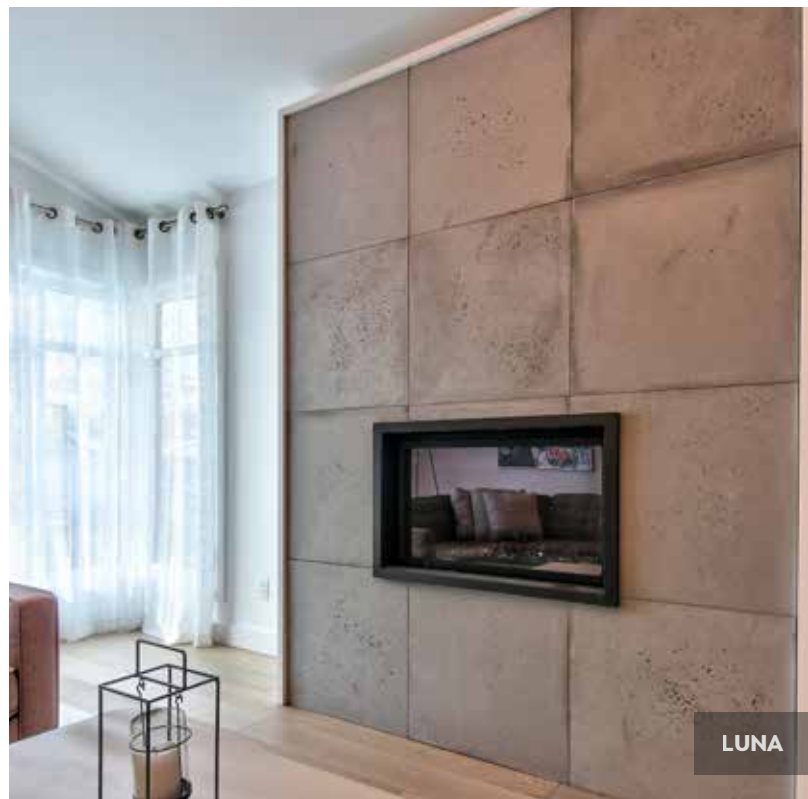




GALAXY



TRINITY



LUNA



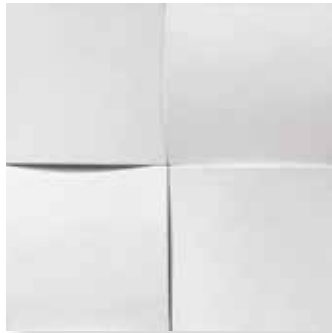
# CONCRETE PRODUCTS

IMPEX STONE | [www.impexstones.com](http://www.impexstones.com)

## CONCRETE COLLECTION

Custom-made concrete available for this collection.

Convex Concrete



Other colors



Galaxy



Luna



Also available without holes.

Some tiles may have a glossy finish while others have a matte finish. No choice can be made between the finishes.

Trinity



## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE		NOTES
Galaxy	2 tiles 8 sq.ft 0.74 m <sup>2</sup> /box	No corner	24"	24"	2/3"	No corner	20 boxes/ skid ± 53 lbs/box	INT. LTC	EXT. No	Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.  Non-rectified product, tolerance ± 1 mm.  <b>Luna, Galaxy and Trinity:</b> Can be installed with or without joints.  <b>Convex concrete:</b> Grey or white. Other colors available on special order.
Luna	1 tile 4 sq.ft 0.37 m <sup>2</sup> /box									
Convex concrete	10 pieces 10 sq.ft 0.93 m <sup>2</sup> /box		12"	12"	3/4 to 1 1/2"		± 80 lbs/box			
Trinity	2 panels 8 sq.ft 0.74 m <sup>2</sup> /box		18"	32"	3/4"		37 boxes/ skid ± 45 lbs/box			

Before installation, **always visit** the documentations section at [www.impexstones.com](http://www.impexstones.com) for up-to-date installation guides.  
INT = Interior installation | EXT = Outdoor installation | LTC = LTC Mortar adhesive, white or grey | MB = Mason Bond





CHAMPLAIN



DUNHAM



# CONCRETE PRODUCTS

IMPEX STONE | [www.impexstones.com](http://www.impexstones.com)

## CONCRETE PLANKS COLLECTIONS

Plank sur mesure disponible pour toute collection

Champlain



NEW

Dunham



Vivaldi White



Vivaldi Beige



Vivaldi Grey



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## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE	NOTES
Champlain	6 planks 10.65 sq.ft 0.99 m <sup>2</sup> /box	No corner	7 7/8"	31 5/8"	3/4"	No corner	24 boxes/ skid ± 65 lbs/ box	INT. LTC	Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.  Non-rectified product. Tolerance ± 1mm.
Dunham									
Vivaldi Beige	6 planks 9 sq.ft 0.83 m <sup>2</sup> /box (1.5 sq.ft/plank)  Made by hand, on special order for Vivaldi Beige only (2 to 4 weeks).	No corner	6"	36"	3/4" and 1 1/4"	No corner	20 boxes/ skid ± 15 lbs/ box	INT. Sika Bond	EXT. No  This product can be customized with any color and size. Thickness can vary.  No return on this product.  Using a sealer will help protect this product.
Vivaldi White									
Vivaldi Grey									

Before installation, **always visit** the documentations section at [www.impexstones.com](http://www.impexstones.com) for up-to-date installation guides.  
INT = Interior installation | EXT = Outdoor installation | LTC = LTC Mortar adhesive, white or grey | Sika Bond = Sika Bond adhesive





TINTED WALNUT



NATURAL WALNUT



TINTED WALNUT

# WOOD SIDING

## WOOD SIDING COLLECTION



Natural Walnut



Tinted Walnut

## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE		NOTES
Natural Walnut	6 pieces ± 18.55 sq.ft ± 1.72 m <sup>2</sup> /box	No corner	9 3/16"	48 1/2"	3/8 to 1/2"	No corner	48 boxes/skid ± 30 lbs/box	INT. Yes	EXT. No	Follow manufacturer's instruction according to installation type.
Tinted Walnut										Guaranteed with Impex Stone adhesive products.
										<p><b>Undercoat:</b> 1/4" - MDF ABC Grade Glossy with UV ± 35%</p> <p><b>Installation:</b> Sika Bond adhesive and finishing nails.</p> <p>Finishing moldings are available in various sizes in department stores to help you customize your project.</p>

Before installation, **always visit** the documentations section at [www.impexstones.com](http://www.impexstones.com) for up-to-date installation guides.  
INT = Interior installation | EXT = Outdoor installation.

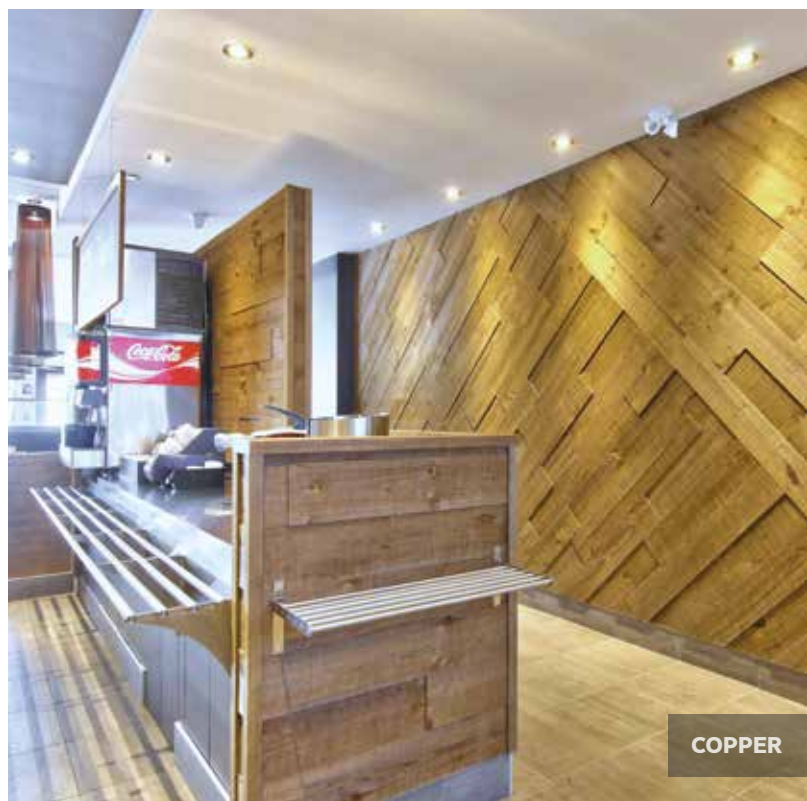




PEARL



CHROME



COPPER

# WOOD SIDING

## 3D WOOD COLLECTION

Copper



Lounge Camel



Lounge Chrome



Pearl



Navaro



Silver



Molding



## SPECIFICATIONS

PRODUCTS	PER BOX	CORNERS/BOX	HEIGHT	LENGTH	THICKNESS	CORNERS	WEIGHT	ADHESIVE		NOTES
Copper	8 planks 17.68 sq.ft./box 1.7 m <sup>2</sup> /box	No corner	6 3/4"	47"	1/2 to 3/4"	No corner	36 boxes/ skid ± 25 lbs/ box	INT. Yes	EXT. No	Follow manufacturer's instruction according to installation type.  Guaranteed with Impex Stone adhesive products.  <b>Installation:</b> Sika Bond and finishing nails.  Leave the wood 24 to 48h in the room where it will be installed.  Moldings and touch-up kits available.
Lounge Camel and Lounge Chrome	8 planks in 3 thicknesses 17.6 sq.ft. 1.64 m <sup>2</sup> /box		6 3/4"	46 1/2"	1/2", 3/4" and 1"		36 boxes/ skid ± 25 lbs/ box			
Pearl	8 planks 17.68 sq.ft./box 1.7 m <sup>2</sup> /box		6 3/4"	47"	1/2 to 3/4"		36 boxes/ skid ± 25 lbs/ box			
Navaro	18 planks in 2 thicknesses 15.7 sq.ft. 1.46 m <sup>2</sup> /box		3 5/8"	24 and 48"	3/8" and 3/4"		36 boxes/ skid ± 20 lbs/ box			
Silver	8 planks 17.68 sq.ft./box 1.7 m <sup>2</sup> /box		6 3/4"	47"	1/2" to 3/4"		36 boxes/ skid ± 25 lbs/ box			

Before installation, **always visit** the documentations section at [www.impexstones.com](http://www.impexstones.com) for up-to-date installation guides.  
INT = Interior installation | EXT = Outdoor installation.

Moldings are shipped in a special tube, \$5/tube. 1 tube holds up to 4 moldings of 8 lin.ft each.

**Lounge Chrome:**  
The molding does not fit with 1" thick planks.



# ADHESIVE PRODUCTS

## RECOMMENDATIONS FOR THE INSTALLATION OF IMPEX PRODUCTS

	BACKING	ADHESIVE	FEATURES
<b>STONES</b> <i>(DOUBLE STICKING)</i>	<b>Drywall</b> Follow the recommendations of the National Building Code	<b>LTC</b> Indoor only  <b>Sika Bond</b> Follow the recommendations of the National Building Code	The drywall must be painted and scratched.  The National Building Code recommends using a wire mesh.  3/8 trowel with double sticking except for Outdoor Collection (1/2 with double sticking)
	<b>Lightweight Cement</b> Follow the recommendations of the National Building Code	<b>LTC</b> Indoor only  <b>Mason Bond</b> Outdoor	The joints must be finished with fiberglass tape and mortar.  3/8 trowel with double sticking except for Outdoor Collection (1/2 with double sticking)
	<b>Wire Mesh</b> Follow the recommendations of the National Building Code	<b>LTC</b> Indoor only  <b>Mason Bond</b> Outdoor	Must be filled with mortar and let dry 24 hours before installation.  3/8 trowel with double sticking except for Outdoor Collection (1/2 with double sticking)
<b>CONCRETE PRODUCTS</b> <i>(DOUBLE STICKING)</i>	<b>Drywall</b> Follow the recommendations of the National Building Code	<b>LTC</b> Indoor only  <b>Sika Bond adhesive</b> For Vivaldi only	The drywall must be painted and scratched.  The National Building Code recommends using a wire mesh.  1/2 trowel with double sticking.
	<b>Lightweight Cement</b> Follow the recommendations of the National Building Code	<b>LTC</b> Indoor only  <b>Sika Bond adhesive</b> For Vivaldi only	The joints must be finished with fiberglass tape and mortar.  Using a wire mesh is recommended.  1/2 trowel with double sticking.
	<b>Wire Mesh</b> Follow the recommendations of the National Building Code	<b>LTC</b> Indoor only  <b>Sika Bond adhesive</b> For Vivaldi only	Must be filled with mortar and let dry 24 hours before installation.  1/2 trowel with double sticking.
<b>WOOD AND LEATHER PRODUCTS</b>	<b>All wall surfaces</b>	<b>Sika Bond adhesive</b>  <b>Finishing nails</b>	Touch-up kits available for wood products.
<b>LAMSTONE</b> <i>(DOUBLE STICKING)</i>	<b>All wall surfaces</b> Not on plywood or wood panels.	<b>DURA PRO AC0055</b> Cannot be installed near an intense heat source	Double sticking. V 3/16 trowel on the wall and straight trowel on the back of the product.
<b>DECORATIVE BRICKS</b> <i>(DOUBLE STICKING)</i>	<b>Drywall</b> Follow the recommendations of the National Building Code	<b>LTC</b> Indoor only  <b>Sika Bond</b> Follow the recommendations of the National Building Code	The drywall must be painted and scratched.  Straight trowel with double sticking.
<b>METAL</b>	<b>All wall surfaces</b>	<b>AC0055 adhesive</b> Simple sticking on the back of the tile.	Apply the adhesive on the back of the tile with a 3/16 V-shaped trowel.

# ACCESSOIRES

## ADHESIVES

DESCRIPTION	ESTIMATED COVERING	FORMAT	COMMENTS
Mortar cone	N/A	N/A	To facilitate the installation of joints.
White King Mortar Type N - 116	± 50 sq.ft for decorative bricks joints	30 kg	For joints.
Cream King Mortar Type N - 116	± 50 sq.ft for decorative bricks joints	30 kg	For joints.
Grey King Mortar Type N - 116	± 50 sq.ft for decorative bricks joints	30 kg	For joints.
LTC Mortar Adhesive	± 40 to 50 sq.ft Outdoor stones: ± 20 to 30 sq.ft	22.7 kg	Available in grey or white for indoor installation.
Mason Bond 400	± 20 to 30 sq.ft	30 kg	Follow manufacturer's instruction according to installation type. Light cement panel or galvanized mesh for other surfaces. Outdoor installation only.
Sika Bond	± 5 sq.ft	300 ml	Good adhesion on most surfaces.
Dura Pro AC0055	Lamstone: 24" x 48" = 1 tube / 40" x 80" = 3 tubes Metal: 2 tiles = 1 tube	300 ml	For Metal tiles and Lamstone sheets.
	± 70sq.ft with double sticking	3.78 L	



LTC MORTAR ADHESIVE



MORTAR CONE



MASON BOND 400



KING MORTAR



DURAPRO AC0055



SIKA BOND

## SEALERS

DESCRIPTION	ESTIMATED COVERING	FORMAT	COMMENTS
Cement Grout Residue remover	Variable depending on the concentration used and the state of the surface to clean.	946 ml	All Impex products, excluding marble and limestone.
Color Enhancer	Between 75 sq.ft and 100 sq.ft	500 ml	Bricks, natural stones, decorative stones and planks, quartzite.
Natural Finish - sealer	Between 75 sq.ft and 100 sq.ft	500 ml	Bricks, natural stones, decorative stones and planks, quartzite.
High Gloss Finish - sealer	Between 75 sq.ft and 100 sq.ft	500 ml	Bricks, natural stones, decorative stones and planks, quartzite.
Molding Touch-Up kit	N/A	250 ml	8 available colors.

\*Technical sheets available at [www.impexstones.com](http://www.impexstones.com) for up-to-date installation guides.



CEMENT GROUT  
RESIDUE REMOVER



COLOR ENHANCER



NATURAL FINISH



HIGH GLOSS FINISH





# INSTALLATION GUIDE

In order to learn as accurately as possible on installation techniques, please visit our website at all times to get access to the latest version of the Installation Guides. **All Installation Guides are available in the Documentation section.**



**The installer and the buyer have the responsibility to inspect the products prior to the installation. If the installer doubts the products, the manufacturing or finishing quality and cannot place it in a less conspicuous place, nor eliminate imperfection, he/she should not install it. Once the products are installed, it shall be considered as having been accepted by the installer and the owner even if the latter is absent at the time of installation.**





## NATURAL AND DECORATIVE STONES

INDOOR INSTALLATION ONLY

The video is available at [www.impexstones.com](http://www.impexstones.com)

PLEASE VISIT OUR WEBSITE AT ALL TIMES FOR THE LATEST VERSION OF THE INSTALLATION GUIDES.

### IMPORTANT NOTES

Impex Stone offers many different models of natural stones that can be installed indoor as well as outdoor while respecting the recommendations of the National Building Code and any other regulations in place. Please note that indoor and outdoor installations are different.

Before installing the product, the installer and the owner must make sure that the wall complies with the conditions specified in this document. The installer and the buyer have the responsibility to inspect the products prior to their installation. If the installer doubts the product, the manufacturing or finishing quality and cannot place it in a less conspicuous place, nor eliminate imperfection, he/she should not install it. Once the products are installed, it shall be considered as having been accepted by the installer and the owner even if the latter is absent at the time of installation.

Slate oxidation is a natural phenomenon and our Charcoal, Eclipse, Tornado, MacKenzie and Plasma Tornado natural stones could be affected if the stone is in contact with humidity. To minimise the effects a sealer could delay or mitigate this phenomenon. Impex Stone may not be held responsible for this natural process at any time. The customer must make sure that the purchased product is suitable for the desired installation. Once again, if you have any doubts or questions, please contact our customer service department. Since Impex Stone has absolutely no control over the proper preparation of the surfaces, the method of application or the ability of the installer, no guarantee on the implicit or explicit result can be offered.

### STEP 1 – TOOLS REQUIRED

In preparation for the installation, make sure you have the following tools on hand:

Diamond tipped saw	Bucket	Straight and ½ trowel
Tuck pointer	Sponge	Measuring tape
Level	Chalk line	Mask
Mortar cone, if necessary	Broom for joints	Security glasses



# INSTALLATION GUIDE

## NATURAL AND DECORATIVE STONES (NEXT)

INDOOR INSTALLATION ONLY

### STEP 2 – ADHESIVE PRODUCT

The recommended adhesive for indoor installation is the LTC adhesive mortar available in 2 colors; white and grey. For natural marble stones, it is imperative to use the white adhesive mortar.

Before using any other adhesive product, please refer to the mortar manufacturer technical sheet before proceeding with the installation.

### STEP 3 – SURFACE PREPARATION

Careful preparation is an essential step to the success of the final result. Most problems attributed to stones are, in fact, caused by a lack of mortar or an improper preparation of the surface which has to be porous, clean, uniform, free of dust, dirt, oil, wax, soot, mold, powder, flakes, etc.

Follow these instructions:

#### **For drywalls, Lightweight cement boards or concrete surface**

Follow the National Building Code and any other regulations in place.

### STEP 4 – INSTALLATION

1. Open all the boxes, take out the stones and choose them according to the desired effect. Put any broken stone aside and use them for cuts. Remove any dust on the back of the stone.
2. In a clean bucket, prepare the LTC mortar adhesive according to the manufacturer's instructions.
3. If cuts are necessary, soak the cut stone in a bucket filled with water to remove dust particles or dough cutter.
4. Stone laying requires a double sticking, that is, the mortar adhesive must be applied on the wall **AND** on the stone. Use a straight trowel to apply it on the wall and a ½ trowel on the stone. Apply enough pressure on the stone to make it adhere firmly to the wall and ensure a perfect contact between the stone and the wall. Apply the mortar on a maximum surface of 15 square feet at a time to prevent the mortar from hardening too quickly on the wall.  
**NOTE:** For Halifax, be sure to apply mortar between all stones on the back of the piece. Use a ½ trowel for the double sticking.
5. Install a maximum **height of 4 feet per day**.
6. Always start from the bottom. If corner stones are required, install these first.
7. If joints are required, use a Type N 1-1-6 mortar. Make sure the corners are of the same width. The space between joints must be free of the adhesive mortar in order to facilitate the application of Type N mortar for the joints. If there are residues of the LTC mortar, it may complicate the scraping of the joints the next day. **NOTE:** For Halifax, apply mortar between each pieces with the mortar cone. Wait 15-20 minutes to scrape off the joints with the tuck pointer.

## NATURAL AND DECORATIVE STONES (NEXT)

### INDOOR INSTALLATION ONLY

8. Let it dry. **Important:** Take the necessary measures to avoid spreading the adhesive mortar on the stones. If it happens, wait 15 to 20 minutes before wiping it with a dry cloth.  
**Do not scrub or use water on decorative stones.**

### STEP 5 – APPLICATION OF TYPE N 1-1-6 MORTAR FOR THE JOINTS

If required, wait for the next day for the application of the Type N mortar. Please follow these instructions:

1. In a clean bucket, prepare the Type N mortar according to the manufacturer's instructions.
2. Fill the mortar cone using a trowel.
3. Align the tip of the mortar cone on the joint and twist it. The mortar will be expelled between the stones to form a joint.
4. **TIP:** To make this operation easier, add a very thin thread of transparent hand soap into the mortar. **Important:** Take the necessary measures to avoid spreading type N mortar on the stones. If it happens, wait 15 to 20 minutes before wiping it with a dry cloth. **Do not scrub or use water on decorative stones.**
5. 15 to 20 minutes after applying the mortar, scrape off the joints with the tuck pointer. **Important: Do not wait until the following day to scrape off the joints.** Do not scrape the stone with a wire brush, acid or any product containing acid. Do not use a wetted brush and **never** use water on decorative stones. Use a dry cloth to remove excess mortar on the stones. Do not scrub.
6. Let it dry.

### WARRANTY

Impex Stone products have a limited warranty of 10 years from the date of purchase (proof required) when the installation is done in accordance with the recommendations of the National Building Code and the installation guide included in the product specifications of the manufacturer. The original invoice from the authorized dealer must be supplied.

The warranty DOES NOT COVER any damages resulting from:

- Installation contrary to our Installation Guide or proper installation practices.
- Wall movements due to the subsidence of the soils or other causes.
- Contact with chemical products, paint or others.
- Discoloration due to polluting atmospheric agents, water or friction.
- Stains, oxidation, discoloration and fading due to polluting atmospheric agents or any external agents.

This warranty only covers Impex Stone defective products. It does not include labor and is limited to the original buyer.



# INSTALLATION GUIDE

## LEATHER TILES

PLEASE VISIT OUR WEBSITE AT ALL TIMES FOR THE LATEST VERSION OF THE INSTALLATION GUIDES.

This installation guide applies to leather tiles. Impex Stone leather tiles can be installed indoor only while respecting the recommendations of the National Building Code and any other regulations in place. If you have doubts or questions, please contact our customer service.

Before installing the product, the installer and the owner must make sure that the wall complies with the conditions specified in this document. The installer and the buyer have the responsibility to inspect the products prior to their installation. If the installer doubts the product, the manufacturing or finishing quality and cannot place it in a less conspicuous place, nor eliminate imperfection, he/she should not install it. Once the products are installed, it shall be considered as having been accepted by the installer and the owner even if the latter is absent at the time of installation. Once again, if you have any doubts or questions, please contact our customer service department. Since Impex Stone has absolutely no control over the proper preparation of the surfaces, the method of application or the ability of the installer, no guarantee on the implicit or explicit result can be offered.

### STEP 1 – TOOLS REQUIRED

In preparation for the installation, make sure you have the following tools on hand:

Table saw with finishing blade	Finish nailer	Rotozip (or similar tool)
Utility knife (Exacto knife)	Measuring tape	Level
Security glasses	Silicon or Sika Bond adhesive tubes	Square
21 Gauge finishing nails without head	Medium grit sandpaper	

### STEP 2 – ADHESIVE PRODUCT

For custom-made leather tiles it is recommended to use the SikaBond. For Europa and Australia, please use Silicon and 21 Gauge finishing nails without head. Before using any other adhesive product, please refer to the adhesive manufacturer instructions before proceeding with the installation.

## LEATHER TILES (NEXT)

### STEP 3 – SURFACE PREPARATION

Careful preparation of the surface is an essential step to the success of the final result. Most problems attributed to leather tiles are, in fact, caused by an improper preparation of the surface which has to be clean, uniform, free of dust, dirt, oil, wax, soot, mold, powder, flakes, etc.

**Important:** Please note that the leather tiles will not correct any apparent or pronounced defects of the wall. It is therefore essential to make sure the wall or the surface to cover is in good condition prior to starting the installation.

### STEP 4 – LEATHER TILES INSTALLATION

**Important:** The leather tiles must be stored in the room where the installation will be done at least 72 hours prior to the installation. It is essential for the tiles to become acclimatized to the room conditions.

1. If required, install the appropriate contour moldings.
2. Draw a level line on the wall at the top of the first tile.
3. If necessary, apply some dye on the apparent cuts.
4. On the back tile, use the sandpaper to buff the backing and spread 6 points of the Sikabond glue. With the finish nailer, fix 4 nails in seam.
5. Verify the level of each row and adjust it if necessary.

#### To cut the panel

1. Use the utility knife to cut the leather and the foam pad.
2. Adjust the blade on the table saw to cut only the back panel.
3. Put the leather panel on the table saw and cut the back panel.

### WARRANTY

Impex Stone products have a limited warranty of 1 year from the date of purchase (proof required) when the installation is done in accordance with the recommendations of the National Building Code and the installation guide included in the product specifications of the manufacturer. The original invoice from the authorized dealer must be supplied.

### EXCLUSIONS

Impex Stone DOES NOT COVER any of the following:

- Installation contrary to our Installation Guide or proper installation practices.
- Damage caused by mold or mildew.
- Discoloration or color variation caused by UV exposure or contact with liquid.
- Damage caused by furnitures.
- Damage from any post-treatment product applied to the tiles.



# INSTALLATION GUIDE

## **LEATHER TILES (NEXT)**

### **EXCLUSIONS (NEXT)**

- Damage of tiles from any post work done on tiles i.e. nailing, hammering, etc.
- Damage caused by improper use or maintenance.
- Damage caused by improper storage or handling.
- Application of tiles on a flexible, non-rigid wall surface.
- Applied to an exterior wall.

This warranty only covers Impex Stone defective products. It does not include labor and is limited to the original buyer.

## METAL TILES

PLEASE VISIT OUR WEBSITE AT ALL TIMES FOR THE LATEST VERSION OF THE INSTALLATION GUIDES.

This installation guide applies to metal tiles. Impex Stone metal tiles can be installed indoor only while respecting the recommendations of the National Building Code and any other regulations in place. If you have doubts or questions, please contact our customer service.

Before installing the product, the installer and the owner must make sure that the wall complies with the conditions specified in this document. The installer and the buyer have the responsibility to inspect the products prior to their installation. If the installer doubts the product, the manufacturing or finishing quality and cannot place it in a less conspicuous place, nor eliminate imperfection, he/she should not install it. Once the products are installed, it shall be considered as having been accepted by the installer and the owner even if the latter is absent at the time of installation. Once again, if you have any doubts or questions, please contact our customer service department. Since Impex Stone has absolutely no control over the proper preparation of the surfaces, the method of application or the ability of the installer, no guarantee on the implicit or explicit result can be offered.

### STEP 1 – TOOLS REQUIRED

In preparation for the installation, make sure you have the following tools on hand:

Table saw with finishing blade	Grinder with disk for metal	Chalk line
Measuring tape	Level	Security glasses
Security gloves	Durapro AC0055 adhesive tubes	Square
Safety clothing	Adhesif Tape	3/16 V Trowel
Tremclad Clear Mat		

**CAUTION:** Metal cutting may cause injury. At all times, wear appropriate safety clothing, facial and hands protection.

### STEP 2 – ADHESIVE PRODUCT

For metal tiles, the recommended adhesive is Durapro AC0055 glue. Please refer to Durapro for the technical sheet. Before using any other adhesive product, please refer to the adhesive manufacturer instructions before proceeding with the installation. Use 1 tube for 2 tiles.



# INSTALLATION GUIDE

## METAL TILES (NEXT)

### STEP 3 – SURFACE PREPARATION

Careful preparation of the surface is an essential step to the success of the final result. Most problems attributed to metal tiles are, in fact, caused by an improper preparation of the surface which has to be clean, uniform, free of dust, dirt, oil, wax, soot, mold, powder, flakes, etc.

**Important:** Please note that the metal tiles will not correct any apparent or pronounced defects of the wall. It is therefore essential to make sure the wall or the surface to cover is in good condition prior to starting the installation. **DO NOT INSTALL NEAR HEATING SOURCES.**

### STEP 4 – METAL TILES INSTALLATION

Once you have calculated the required quantities, received the products and prepared the surface, you are now the principal contractor of your work. Follow these steps to install the tiles properly:

1. It is imperative to open all boxes, lay out all tiles on the floor in order to create the desired design. Take your time to choose your layout.
2. With the chalk line, trace the layout on the wall.
3. The installation of the tiles must start in the center of the wall and not with the side, bottom or top of it.
4. On the back tile, apply the AC0055 glue and spread it with the help of the 3/16 V trowel.
5. 10 minutes after the application of the glue, firmly press the metal tile on the surface. Do not move the tile once in place. Wait 48h before applying any stress on the tile.
6. In case of light scratches, the product Tremclad – Clear Mat can be used.

#### To cut the panel

1. Apply adhesive tape on the table saw in a way that the metal tile will not touch the cutting surface. It is very important that the surface is free of dust, debris or other dirt. Failure to pay attention to the cutting surface may result in scratches on the tile.
2. The metal tiles must be cut upside down. This means you need to see the back of the tile when cutting.

**CAUTION: Metal cutting may cause injury. At all times, wear appropriate safety clothing, facial and hands protection.**

3. After finish cutting the tile, if needed, you can use a grinder with disk for metal to touch up the finishing.

### WARRANTY

Impex Stone products have a limited warranty of 1 year from the date of purchase (proof required) when the installation is done in accordance with the recommendations of the National Building Code and the installation guide included in the product specifications of the manufacturer. The original invoice from the authorized dealer must be supplied.

## **METAL TILES (NEXT)**

### **EXCLUSIONS**

Impex Stone DOES NOT COVER any of the following:

- Installation contrary to our Installation Guide or proper installation practices.
- Damage caused by mold or mildew.
- Discoloration or color variation caused by UV exposure or contact with liquid.
- Damage caused by furniture.
- Damage from any post-treatment product applied to the tiles.
- Damage of tiles from any post work done on tiles i.e. nailing, hammering, etc.
- Damage caused by improper use or maintenance.
- Damage caused by improper storage or handling.
- Application of tiles on a flexible, non-rigid wall surface.
- Applied to an exterior wall.

This warranty only covers Impex Stone defective products. It does not include labor and is limited to the original buyer.



# INSTALLATION GUIDE

## LAMSTONE

INDOOR INSTALLATION ONLY

The video is available at [www.impexstones.com](http://www.impexstones.com)

PLEASE VISIT OUR WEBSITE AT ALL TIMES FOR THE LATEST VERSION OF THE INSTALLATION GUIDES.

### IMPORTANT NOTES

LamStone products from Impex Stone can only be installed indoor respecting the recommendations of the National Building Code and any other regulations in place. **Important:** Do not install LamStone behind or near a wood fireplace or other fireplace that is more than 40,000 BTU. If you are uncertain, please contact our customer service department for information. **Attention:** Always wear gloves, security glasses and a protective mask as this product contain fiberglass. The cuts must be done outdoor or in an airy, well ventilated area.

Before installing the product, the installer and the owner must make sure that the wall complies with the conditions specified in this document. The installer and the buyer have the responsibility to inspect the products prior to their installation. If the installer doubts the product, the manufacturing or finishing quality and cannot place it in a less conspicuous place, nor eliminate imperfection, he/she should not install it. Once the products are installed, it shall be considered as having been accepted by the installer and the owner even if the latter is absent at the time of installation. The customer must make sure that the purchased is suitable for the desired installation. Once again, if you have any doubts or questions, please contact our customer service department. Since Impex Stone has absolutely no control over the proper preparation of the surfaces, the method of application or the ability of the installer, no guarantee on the implicit or explicit result can be offered.

### STEP 1 – TOOLS REQUIRED

In preparation for the installation, make sure you have the following tools on hand:

Saw with abrasive blades	Bucket	Straight trowel and V 3/16
Dryer	Sponge	Measuring tape
Level	Chalk Line	Protective mask
Security glasses	Rags or carpet roll	

## LAMSTONE (NEXT)

### INDOOR INSTALLATION ONLY

#### STEP 2 – ADHESIVE PRODUCT

The recommended adhesive is the DuraPro AC0055 glue. Please refer to Durapro for the technical sheet. Before using any other adhesive product, please refer to the technical sheet of manufacturer before proceeding with the installation. If the product is installed near a fireplace, wait 10 days before using it.

**Attention:** In a humid environment such as a shower, please refer to the manufacturer of the sealing product to verify the recommended type of glue to use.

- Expect 2 tubes of AC0055 300ml for one sheet of 24"x48".
- Expect 3 tubes of AC0055 300ml for one sheet of 40"x80".

#### STEP 3 – PREPARATION OF THE SURFACE

Careful preparation is an essential step to the success of the final result. Most problems attributed to Lamstones are, in fact, caused by an improper preparation of the surface which has to be porous, clean, uniform, free of dust, dirt, oil, wax, soot, mold, powder, flakes, etc.

Follow these instructions:

**For drywalls, Lightweight cement boards or concrete surface**

Follow the National Building Code and any other regulations in place.

#### STEP 4 – INSTALLATION

Once you have calculated the amount of Lamstones required, received the products and prepared the surface, you are now the principal contractor of your work. Follow these steps for best results:

1. Open all the boxes, take out the Lamstones, place them on the floor to create the desired effect. Take your time to choose the best layout.
2. With a chalk line, trace your design on the wall. If joints are required between the sheets, define the spacing at this stage.
3. You must start the installation from the center **and not** from the sides, bottom or top.
4. Lamstones laying requires a double sticking, that is, the adhesive must be applied on the wall **and** on the sheet. Use a V 3/16 trowel to apply it on the wall and a trowel on the sheet. Apply enough pressure on the sheet to make it adhere firmly to the wall and ensure a perfect contact between the sheet and the wall. If air is left, it will expand if the air heated. A bubble could form, and the Lamstone sheet could detach from the wall. No air should last between wall and product. If necessary, use rags or a rolling pin. All the surface of the sheet has to be glued to the wall.



# INSTALLATION GUIDE

## LAMSTONE (NEXT)

INDOOR INSTALLATION ONLY

5. Let it dry.

6. **Important:** Take the necessary measures to avoid spreading the adhesive on the sheets. If it happens, wait 15 to 20 minutes before wiping it with a dry cloth. Do not scrub it. DO NOT USE ACID BASE CLEANSER.

## WARRANTY

Impex Stone products have a limited warranty of 10 years from the date of purchase (proof required) when the installation is done in accordance with the recommendations of the National Canadian Building Code and the installation guide included in the product specifications of the manufacturer. The original invoice from the authorized dealer must be supplied.

The warranty DOES NOT COVER any damages resulting from:

- Installation contrary to our Installation Guide or proper installation practices.
- Wall movements due to the subsidence of the soils or other causes.
- Contact with chemical products, paint or others.
- Discoloration due to polluting atmospheric agents, water or friction.
- Stains, oxidation, discoloration and fading due to polluting atmospheric agents or any external agents.

This warranty only covers Impex Stone defective products. It does not include labor and is limited to the original buyer.

## OUTDOOR NATURAL STONES

### OUTDOOR INSTALLATION ONLY

PLEASE VISIT OUR WEBSITE AT ALL TIMES FOR THE LATEST VERSION OF THE INSTALLATION GUIDES.

#### IMPORTANT NOTES

Impex Stone offers many different models of natural stones that can be installed indoor as well as outdoor while respecting the recommendations of the National Building Code and any other regulations in place. Please note that indoor and outdoor installations are different.

Before installing the product, the installer and the owner must make sure that the wall complies with the conditions specified in this document. The installer and the buyer have the responsibility to inspect the products prior to their installation. If the installer doubts the product, the manufacturing or finishing quality and cannot place it in a less conspicuous place, nor eliminate imperfection, he/she should not install it. Once the products are installed, it shall be considered as having been accepted by the installer and the owner even if the latter is absent at the time of installation.

Slate oxidation is a natural phenomenon and our Charcoal, Eclipse, Tornado, MacKenzie and Plasma Tornado natural stones could be affected if the stone is in contact with humidity. To minimise the effects a sealer could delay or mitigate this phenomenon. Impex Stone may not be held responsible for this natural process at any time.

Once again, if you have any doubts or questions, please contact our customer service department. Since Impex Stone has absolutely no control over the proper preparation of the surfaces, the method of application or the ability of the installer, no guarantee on the implicit or explicit result can be offered.

#### STEP 1 – TOOLS REQUIRED

In preparation for the installation, make sure you have the following tools on hand:

Diamond tipped saw	Bucket	Straight trowel
Tuck pointer	Sponge	Measuring tape
Level	Chalk line	Mask
Mortar cone, if necessary	Broom for joints	Security glasses
Slate sealer		



# INSTALLATION GUIDE

## **OUTDOOR NATURAL STONES (NEXT)**

### OUTDOOR INSTALLATION ONLY

#### **STEP 2 – ADHESIVE PRODUCT**

For outdoor installation, the adhesive recommended is the Mason Bond 400 mortar.

For any other types of adhesive, please refer to the mortar manufacturer prior to proceeding with the installation.

#### **STEP 3 – SURFACE PREPARATION**

Careful preparation is an essential step to the success of the final result. Most problems attributed to natural stones are, in fact, caused by an improper preparation of the surface which has to be clean, uniform, free of dust, dirt, oil, wax, soot, mold, powder, flakes, etc.

Follow these instructions:

##### **For drywalls, Lightweight cement boards or concrete surface**

Please refer to the National Building Code and any other regulations in place.

#### **STEP 4 – INSTALLATION**

1. Open all the boxes, take out the stones and choose them according to the desired effect. Put any broken stone aside and use them for cuts. Remove any dust on the back of the stone.
2. Slates stone has to be sealed on 5 sides before the installation to delay oxidation.
3. In a clean bucket, prepare the Mason Bond 400 mortar according to the manufacturer's instructions.
4. If cuts are necessary, soak the cut stone in a bucket filled with water to remove dust particles or dough cutter.
5. Stone laying requires a double sticking, that is, the Mason Bond 400 mortar must be applied on the wall and on the stone. Use a straight trowel to apply the Mason Bond 400 on the wall and on the stone. Apply enough pressure on the stone to make it adhere firmly to the wall and ensure a perfect contact between the stone and the wall. Apply the mortar on a maximum surface of 15 square feet at a time to prevent the mortar from hardening too quickly.  
**NOTE:** For Halifax, be sure to apply mortar between all stones on the back of the piece. Use a straight trowel for the double sticking.
6. Install a maximum height of 4 feet per day.
7. Always start from the bottom. If corner stones are required, install these first.
8. If joints are required (for masonry stones), use a Type N 1-1-6 mortar. Make sure the corners are of the same width. The space between joints must be free of Mason Bond 400 mortar in order to facilitate the application of Type N mortar for the joints. If there are residues of the Mason Bond 400 mortar, it may complicate the scraping of the joints the next day.  
**NOTE:** For Halifax, apply mortar between each pieces with the mortar cone. Wait 15-20 minutes to scrape off the joints with the tuck pointer. Be sure that all joints are watertight.

## OUTDOOR NATURAL STONES (NEXT)

### OUTDOOR INSTALLATION ONLY

9. Let it dry.

10. **Important:** Take the necessary measures to avoid spreading Mason Bond 400 mortar on the stones. If it happens, wait 15 to 20 minutes before wiping it with a dry cloth.

### STEP 5 – APPLICATION OF TYPE N 1-1-6 MORTAR ON THE JOINTS

If required, wait for the next day for the application of the Type N mortar. Please follow these instructions:

1. In a clean bucket, prepare the Type N mortar according to the manufacturer's instructions.
2. Fill the mortar cone using a trowel.
3. Align the tip of the mortar cone on the joint and twist it. The mortar will be expelled between the stones to form a joint. **Important:** Take the necessary measures to avoid spreading type N mortar on the stones. If it happens, wait 15 to 20 minutes before wiping it with a dry cloth.
4. 15 to 20 minutes after applying the mortar, scrape off the joints with the tuck pointer.  
**Important:** Do not wait until the following day to scrape off the joints.
5. Let it dry.

### WARRANTY

Impex Stone products have a limited warranty of 10 years from the date of purchase (proof required) when the installation is done in accordance with the recommendations of the National Canadian Building Code and the installation guide included in the product specifications of the manufacturer. The original invoice from the authorized dealer must be supplied.

The warranty DOES NOT COVER any damages resulting from:

- Installation contrary to our Installation Guide or proper installation practices.
- Wall movements due to the subsidence of the soils or other causes.
- Contact with chemical products, paint or others.
- Natural stains or oxidation, discoloration and fading due to polluting atmospheric agents or any external agents.
- Impex Stone products are not suitable for use on any area subjected to walking surfaces.

This warranty only covers Impex Stone defective products. It does not include labor and is limited to the original buyer.



# INSTALLATION GUIDE

## CONCRETE PRODUCTS

INDOOR INSTALLATION ONLY

The video is available at [www.impexstones.com](http://www.impexstones.com)

PLEASE VISIT OUR WEBSITE AT ALL TIMES FOR THE LATEST VERSION OF THE INSTALLATION GUIDES.

### IMPORTANT NOTES

Concrete/decorative planks can only be installed indoor while respecting the recommendations of the National Building Code and any other regulations in place.

Before installing the product, the installer and the owner must make sure that the wall complies with the conditions specified in this document. The installer and the buyer have the responsibility to inspect the products prior to their installation. If the installer doubts the product, the manufacturing or finishing quality and cannot place it in a less conspicuous place, nor eliminate imperfection, he/she should not install it. Once the products are installed, it shall be considered as having been accepted by the installer and the owner even if the latter is absent at the time of installation.

The customer must make sure that the purchased product is suitable for the desired installation. Once again, if you have any doubts or questions, please contact our customer service department. Since Impex Stone has absolutely no control over the proper preparation of the surfaces, the method of application or the ability of the installer, no guarantee on the implicit or explicit result can be offered.

### STEP 1 – REQUIRED TOOLS

In preparation for the installation, make sure you have the following tools on hand:

Diamond tipped saw	Bucket	Straight and ½ trowel
Level	Sponge	Measuring tape
Chalk line	Security glasses	Mask

### STEP 2 – ADHESIVE PRODUCT

The recommended adhesive for indoor installation is the LTC mortar available in 2 colors; white or grey EXCEPT for Vivaldi Collection which must be glued with Sika Bond. Before using this adhesive or any other adhesive product, please refer to the adhesive manufacturer technical sheet before proceeding with the installation.

## CONCRETE PRODUCTS (NEXT)

### INDOOR INSTALLATION ONLY

#### STEP 3 – SURFACE PREPARATION

Careful preparation is an essential step to the success of the final result. Most problems attributed to concrete are, in fact, caused by an improper preparation of the surface which has to be porous, clean, uniform, free of dust, dirt, oil, wax, soot, mold, powder, flakes, etc.

**For drywalls, Lightweight cement boards or concrete surface**

Please refer to the National Building Code and any other regulations in place.

#### STEP 4 – INSTALLATION OF THE PLANKS

1. Open all the boxes, take out the planks and choose them according to the desired effect.  
Put any broken plank aside and use them for cuts.
2. In a clean bucket, prepare the LTC mortar adhesive according to the manufacturer's instructions.
3. Important: If cuts are necessary, it is imperative to dry cut the planks and wear a protective mask.
4. Plank laying requires a double sticking, that is, the mortar adhesive must be applied on the wall **and** on the plank. Use a straight trowel to apply it on the wall and a ½ trowel on the plank. Apply enough pressure on the plank to make it adhere firmly to the wall and ensure a perfect contact between the plank and the wall. Apply the mortar on a maximum surface of 15 square feet at a time to prevent the mortar from hardening too quickly on the wall.
5. Install a maximum height of **4 feet per day**.
6. Always start from the bottom. For an installation with corners, alternate the overlapping of the planks from one row to the other.
7. Let them dry.
8. **Important:** Take the necessary measures to avoid spreading the mortar adhesive on the planks. If it happens, wait 15 to 20 minutes before wiping it with a dry cloth. **DO NOT SCRUB AND DO NOT USE WATER ON DECORATIVE PLANKS.**

#### WARRANTY

Impex Stone products have a limited warranty of 10 years from the date of purchase (proof required) when the installation is done in accordance with the recommendations of the National Building Code and the installation guide included in the product specifications of the manufacturer. The original invoice from the authorized dealer must be supplied.



# INSTALLATION GUIDE

## **CONCRETE PRODUCTS (NEXT)**

INDOOR INSTALLATION ONLY

The warranty DOES NOT COVER any damages resulting from:

- Installation contrary to our Installation Guide or proper installation practices.
- Wall movements due to the subsidence of the soils or other causes.
- Contact with chemical products, paint or others.
- Stains, oxidation, discoloration and fading due to polluting atmospheric agents or any external agents.
- Impex Stone products are not suitable for use on any area subjected to walking surfaces.

This warranty only covers Impex Stone defective products. It does not include labor and is limited to the original buyer.

## WOOD SIDING

The video is available at [www.impexstones.com](http://www.impexstones.com)

PLEASE VISIT OUR WEBSITE AT ALL TIMES FOR THE LATEST VERSION OF THE INSTALLATION GUIDES.

This installation guide applies to 3D Wood, Lounge, Navaro as well as Exotic Walnut and Gross Maple. Impex Stone wood siding panels can be installed indoor while respecting the recommendations of the National Building Code and any other regulations in place.

Before installing the product, the installer and the owner must make sure that the wall complies with the conditions specified in this document. The installer and the buyer have the responsibility to inspect the products prior to their installation. If the installer doubts the product, the manufacturing or finishing quality and cannot place it in a less conspicuous place, nor eliminate imperfection, he/she should not install it. Once the products are installed, it shall be considered as having been accepted by the installer and the owner even if the latter is absent at the time of installation. The customer must make sure that the purchased product is suitable for the desired installation. Once again, if you have any doubts or questions, please contact our customer service department. Since Impex Stone has absolutely no control over the proper preparation of the surfaces, the method of application or the ability of the installer, no guarantee on the implicit or explicit result can be offered.

### STEP 1 – CALCULATE THE SURFACE AREA

To find out the total number of square feet required, multiply height by width of the wall. Deduct the total number of square feet for all the openings on the wall. Expect a loss between 3 to 5% for cuts depending on the complexity of the project. Please note that a 5% acceptable imperfection of the siding is not included in the preceding loss for cuts percentage. The retailer may help with these calculations when you purchase the product.

### STEP 2 – TOOLS REQUIRED

In preparation for the installation, make sure you have the following tools on hand:

Miter saw	Finish nailer	Rotozip (or similar tool)
Measuring tape	Level	Security glasses
Sika Bond adhesive tubes	Square	18 Gauge finishing nails



# INSTALLATION GUIDE

## WOOD SIDING (NEXT)

### STEP 3 – ADHESIVE PRODUCT

For wood siding it is recommended to use Sika Bond. Before using any other adhesive product, please refer to the adhesive manufacturer technical sheet before proceeding with the installation.

### STEP 4 – SURFACE PREPARATION

Careful preparation of the surface is an essential step to the success of the final result. Most problems attributed to wood panels are, in fact, caused by an improper preparation of the surface which has to be porous, clean, uniform, free of dust, dirt, oil, wax, soot, mold, powder, flakes, etc.

**Important:** Please note that the wood siding will not correct any apparent or pronounced defects of the wall. It is therefore essential to make sure the wall or the surface to cover is in good condition prior to starting the installation.

### STEP 5 – WOOD SIDING INSTALLATION

**Important:** The wood sidings must be stored in the room where the installation will be done at least 72 hours prior to the installation. It is essential for the panels to become acclimatized to the room conditions.

1. Open all the boxes and take out the panels. Make sure to select the panels according to the thickness and the color variation in the wood essence to obtain the desired results. The placement selection of each 3D wood siding will ensure the representative assembly of the final look. If some panels are damaged, put them aside to be used for cuts.

**Important:** Wood sidings from the LOUNGE collection are available in 3 different thicknesses. If you choose to install moldings, you cannot use 1 inch thick plank under the molding since moldings are not designed for this thickness.

2. Install the appropriate contour moldings. For outlets and any other openings, you must use moldings cut to a 45 degree angle for finishing.

3. Draw a level line on the wall at the top of the first panel.

4. If necessary, apply some dye on the apparent cuts.

5. On the back panel, spread 2 lines of the PL glue. With the finish nailer, fix 4 nails per panel.

**Attention:** For Walnut and Maple sidings, fix the nails into the MDF panel and not on the front of the finished product.

6. Verify the level of each row and adjust it if necessary.

**Important:** For an installation near a fireplace, please check with the manufacturer and respect the established standards.

## WOOD SIDING (NEXT)

### WARRANTY

Impex Stone products have a limited warranty of 10 years from the date of purchase (proof required) when the installation is done in accordance with the recommendations of the National Building Code and the installation guide included in the product specifications of the manufacturer. The original invoice from the authorized dealer must be supplied.

The warranty DOES NOT COVER any damages resulting from:

- Installation contrary to our Installation Guide or proper installation practices.
- Wall movements due to the subsidence of the soils or other causes.
- Contact with chemical products, paint or others.
- Discoloration due to polluting atmospheric agents, water or friction.
- Stains, oxidation, discoloration and fading due to polluting atmospheric agents or any external agents.

This warranty only covers Impex Stone defective products. It does not include labor and is limited to the original buyer.



# INSTALLATION GUIDE

## BRICKS

The video is available at [www.impexstones.com](http://www.impexstones.com)

PLEASE VISIT OUR WEBSITE AT ALL TIMES FOR THE LATEST VERSION OF THE INSTALLATION GUIDES.

### IMPORTANT NOTES

Impex Stone offers many different types of bricks that can be installed indoor while respecting the recommendations of the National Building Code and any other regulations in place.

**NOTE FOR CLAY BRICKS:** Clay bricks may crumble and some may be broken in the box. This is not a defect but a characteristic specific to this product that adds style. They can be used at the beginning or end of rows and add realism as we see on old walls.

Before installing the bricks, the installer and the owner must make sure that the wall complies with the conditions specified in this document. The installer and the buyer have the responsibility to inspect the bricks prior to their installation. If the installer doubts the brick, the manufacturing or finishing quality and cannot place it in a less conspicuous place, nor eliminate imperfection, he/she should not install it. Once the bricks are installed, it shall be considered as having been accepted by the installer and the owner even if the latter is absent at the time of installation.

The customer must make sure that the purchased product is suitable for the desired installation. Once again, if you have any doubts or questions, please contact our customer service department. Since Impex Stone has absolutely no control over the proper preparation of the surfaces, the method of application or the ability of the installer, no guarantee on the implicit or explicit result can be offered.

### STEP 1 – TOOLS REQUIRED

In preparation for the installation, make sure you have the following tools on hand:

Diamond tipped saw	Bucket	Straight trowel
Tuck pointer	Sponge	Measuring tape
Level	Chalk Line	Mask
Mortar cone	Broom for joints	Security glasses
Mortar glue LTC	Type N 1-1-6 mortar	

## BRICKS (NEXT)

### STEP 2 – ADHESIVE PRODUCT

The recommended adhesive is the LTC mortar glue available in 2 colors; white or grey. Before using this adhesive or any other adhesive product, please refer to the adhesive manufacturer technical sheet before proceeding with the installation.

### STEP 3 – SURFACE PREPARATION

Careful preparation is an essential step to the success of the final result. Most problems attributed to bricks are, in fact, caused by an improper preparation of the surface which has to be porous, clean, uniform, free of dust, dirt, oil, wax, soot, mold, powder, flakes, etc.

#### **For drywalls, Lightweight cement boards or concrete surface**

Please refer to the National Building Code and any other regulations in place.

### STEP 4 – INSTALLATION

1. Open all the boxes, take out the bricks and choose them according to the desired effect. Put any broken brick aside and use them for cuts.
2. In a clean bucket, prepare the LTC mortar adhesive according to the manufacturer's instructions.
3. Brick laying requires a double sticking, that is, the mortar adhesive must be applied on the wall and on the brick. Use a straight trowel to apply it on the wall and on the brick. Apply enough pressure on the brick to make it adhere firmly to the wall and ensure a perfect contact between the stone and the wall. Apply the mortar on a maximum surface of 15 square feet at a time to prevent the mortar from hardening too quickly on the wall.
4. Always start from the bottom. If corner bricks are required, install these first.
5. Make sure the joints are of the same width between 1/4" and 3/8" maximum.
6. The space between joints must be free of the adhesive mortar in order to facilitate the application of Type N mortar for the joints. If there are residues, it may complicate the scraping of the joints the next day.
7. Let it dry.
8. **Important: Take the necessary measures to avoid spreading the adhesive mortar on the bricks and in joints.** If it happens, wait 15 to 20 minutes before wiping it with a dry cloth. Do not scrub it. **DO NOT USE WATER** as it may affect the colors.



# INSTALLATION GUIDE

## BRICKS (NEXT)

### STEP 5 – APPLICATION OF TYPE N 1-1-6 MORTAR FOR THE JOINTS

If necessary, the following day, apply type N 1-1-6 mortar as follows:

1. In a clean bucket, prepare the Type N mortar according to the manufacturer's instructions.
2. Fill the mortar cone using a trowel.
3. Align the tip of the mortar cone on the joint and twist it. The mortar will be expelled between the stones to form a joint. TIP: To make this operation easier, add a very thin thread of transparent hand soap into the mortar. Important: Take the necessary measures to avoid spreading type N mortar on the bricks. If it happens, wait 15 to 20 minutes before wiping it with a dry cloth. Do not scrub it. Do not use water.
4. 15 to 20 minutes after applying the mortar, scrape off the joints with a tuck pointer.  
**Important:** Do not wait until the following day to scrape off the joints. Do not scrape the bricks with a wire brush, acid or any product containing acid. Do not use a wetted brush and never use water. Use a dry cloth to remove excess mortar on the stones. Do not scrub.
5. Let it dry. Wait 28 days to seal the mortar.

## MAINTENANCE

**Never use water on bricks.** The color could be affected. Use a vacuum or a duster.

## WARRANTY

Impex Stone products have a limited warranty of 10 years from the date of purchase (proof required) when the installation is done in accordance with the recommendations of the National Building Code and the installation guide included in the product specifications of the manufacturer. The original invoice from the authorized dealer must be supplied.

The warranty DOES NOT COVER any damages resulting from:

- Installation contrary to our Installation Guide or proper installation practices.
- Wall movements due to the subsidence of the soils or other causes.
- Contact with chemical products, paint or others.
- Discoloration due to polluting atmospheric agents, water or friction.
- Stains, oxidation, discoloration and fading due to polluting atmospheric agents or any external agents.

This warranty only covers Impex Stone defective products. It does not include labor and is limited to the original buyer.

# CALCULATION FORM

## HELP FORM TO CALCULATE THE NUMBER OF BOXES REQUIRED

NOTE: THIS DOCUMENT IS PROVIDED FOR GUIDANCE ONLY

### YOUR PROJECT SIZE

Number of sides or corners	
Height	
Width 1 <sup>st</sup> side	
Width 2 <sup>nd</sup> side	
1 <sup>st</sup> fireplace opening	
2 <sup>nd</sup> fireplace opening	

**IF THERE IS A FIREPLACE:**  
DO NOT FORGET TO DEDUCT  
THE EMPTY SPACE

### 1- HOW TO CALCULATE CORNERS

A - Total linear feet to cover (as per customer design)	
B - Divided by # of lin. ft per box (refer to our technical file)	
C - Requested number of corner boxes	
D - Number of corner boxes to order	
E - Number of sq.ft per boxes (see technical file)	
F - Total of square feet covered by boxes to be ordered	

#### EXAMPLE OF COVERAGE:

Stone: 5.8 sq.ft/box - Corner: 3 lin.ft/box AND 5.8 sq.ft/box

A = 16.0
B = 3.00
C = 5.33
D = 6.00
E = 5.8
F = 34.8

### 2- HOW TO CALCULATE THE STONES

A - Total sq.ft to cover	
B - Subtract empty spaces in sq.ft	
C - Tot of sq.ft covered by corner boxes	
D - Remaining square feet to cover (sq.ft of design MINUS total sq.ft covered)	
E - Total sq.ft covered per box (see technical file)	
F - Total of boxes needed to cover remaining square feet (D ÷ E)	
G - Number of boxes to buy	

A = 115
-
C = 34.8
D = 80.2
E = 5.8
F = 13.8
G = 14

### 3- PURCHASES TO BE MADE

Qty of boxes for regular stones (rounded up)	
Qty of boxes for corner stones (rounded up)	

14.0
6.00

\* Depending on the complexity of the cuts, it is recommended to buy an extra box.

\*\*PLEASE CONTACT US FOR ADDITIONAL ASSISTANCE OR TECHNICAL ISSUES BY PHONE AT 450-973-1732, TOLL FREE AT 1 877-973-1732 OR EMAIL [INFO@IMPEXSTONES.COM](mailto:INFO@IMPEXSTONES.COM)



# PURCHASING PROTOCOL

## PURCHASE ORDER

1. Send a numbered purchase order either by email at **info@impexstones.com** or by fax at **450-686-0677**.
2. P.O. must indicate:
  - Name and color of the selected product.
  - Number of boxes required.
  - Number of squares or linear feet to cover.
3. Indicate if the order will be:
  - Picked up or delivered. If delivered, we need:
    1. Name of transport company - 2. Phone number - 3. Your account number.
  - **Please note:** If the order does not reach the minimum required, a 15\$ handling charge will be billed when merchandise is to be picked up at Rosedale Warehouse.

## BACKORDERS

A fax or an email will immediately be sent to inform the customer of the situation with an expected date of availability.

## CANCELLATION OR MODIFICATION OF A PURCHASE ORDER ALREADY RECEIVED IN OUR OFFICE

By email at **info@impexstones.com** or by fax at **450-686-0677**, indicating the purchase order number concerned.

## RECEPTION OF MERCHANDISE

1. Immediate inspection of the merchandise is required (*mandatory*).
2. Verification of the product, quantity and quality.
3. Immediate notice to Impex stone if there are any discrepancies, breakages or other.

## VERIFICATION OF STOCK AVAILABILITY

Customer service at **450-973-1732**. Toll free: **1 877-973-1732**

## TRANSPORTATION

1. Cost of shipping is the responsibility of the client.
2. Upon request, the shipping can be arranged by Impex Stone in which case a 10% administration fee will be added to your invoice. This cost must be paid within 15 days of the billing date.
3. Upon request, whenever possible, an employee of Impex Stone may deliver the merchandise. A minimum charge of 30\$ per order will be billed. Obviously, this charge may vary depending on the distance for the delivery.

## TRANSPORTATION (NEXT)

4. The products may also be shipped by bus in which case the cost of shipping plus a 10% administration fee will apply and be billed to the client.

## MERCHANDISE RETURN PROTOCOL

### 1. Any return must be requested by fax at 450-973-3694 or by email at [info@impexstone.com](mailto:info@impexstone.com).

- Only our customer service department is authorized to process any request for a return.
- We reserve the right to refuse any returned merchandise that hasn't been pre-approved. Such shipment will be returned at the customer's expense.
- Request for a return must be done within 30 days of the invoice date. Return of the merchandise shall be done directly to our Laval warehouse, within 15 days after authorization has been approved.
- Return will be inspected by our warehouse staff. No credit will be issued for broken merchandise, incomplete box or mixed stones within the box.
- All accepted returns must be sent to the Laval warehouse and not the Rosedale location in Quebec. A 65\$ fee will be added to any return who transit by Rosedale plus the 25% restocking fee.
- No return on adhesive products.

### 2. The return form must indicate:

- a. Invoice number or original Purchase order number
- b. Reason for the return

Impex Stone will confirm by email or fax the return authorization number.

### 3. A 25% restocking charge is applicable on all returns.

### 4. The return

- a. Authorization form must be sent with the merchandise.
- b. Return must be done within 15 days after approved authorization.
- c. All return, with no exception, must be sent to our Laval warehouse.
- d. Return must be done in the original boxes. Boxes must be in perfect condition and complete. It is the responsibility of the distributor to make sure that any return by one of its customers is done in accordance with the above conditions.
- e. Transportation costs are at the customer's expense.
- f. All returns will be examined upon reception in our warehouse. Any discrepancies (mixed products, breakage, etc.) in any given boxes will be rejected and no credit will be issued.



# MERCHANDISE RETURN PROTOCOL

## MERCHANDISE RETURN PROTOCOL (NEXT)

### BROKEN MERCHANDISE

1. All our boxes are verified prior to shipping.
2. **Attention:** Impex Stone is not responsible for any breakages if the order is picked up by your own carrier.
3. Verify the products upon reception at your warehouse and inform Impex Stone of any breakage within 24 hours.
4. If the above is not respected, no credit will be issued for the broken boxes or products.

### MERCHANDISE “PENDING” VERSUS MERCHANDISE “RESERVED”

Distribution Impex Stone accepts orders to be delivered at a later date. These are identified as “pending” which means that the client will advise us later of the delivery date.

#### **Important:**

1. Impex Stone considers reasonable a delay not exceeding 30 days from the receiving of the order.
2. The order form must indicate «pending». If that mention does not appear on the form we will consider it as ready to ship immediately.
3. For any “pending” order, Impex Stone does not guarantee the availability of the products if the 30 days delay mentioned above is exceeded.
4. If the client wishes for the merchandise to be “reserved” to ensure the availability of the products even after the 30 days delay, the order will immediately be invoiced and the usual terms for payment will apply.
5. The payment will not be refunded if the customer cancels the order afterwards.
6. Distribution Impex Stone can only guarantee the quantities ordered on the original invoice.